

TRIM-LOK[®] INC.

TRIMS AND SEALS
Since 1971



FEATURED PRODUCTS

Trim- Seal
Pages 18-20

Co-Extruded
Trim-Seal
Page 21

Rubber Seal
Pages 30-36

Custom Rubber
Extrusion
Capabilities
Page 43

Our products use
3M Attachment Tapes

Inches and Decimal Equivalent





DECIMALS	MILLIMETERS	INCHES			
.01562	0.3968	1/64"			
.03125	0.7937		1/32"		
.04687	1.19062	3/64"			
.0625	1.5875			1/16"	
.07812	1.98437	5/64"			
.09375	2.38125		3/32"		
.10937	2.77812	7/64"			
.125	3.1780				1/8"
.14062	3.57187	9/64"			
.15625	3.96875		5/32"		
.17187	4.36562	11/64"			
.1875	4.76250			3/16"	
.20312	5.15937	13/64"			
.21875	5.55625		7/32"		
.23437	5.95312	15/64"			
.250	6.3499				1/4"
.2656	6.7467	17/64"			
.2812	7.1436		9/32"		
.2968	7.5405	19/64"			
.3125	7.9374			5/16"	
.3281	8.3342	21/64"			
.3437	8.7311		11/32"		
.3593	9.1280	23/64"			
.375	9.5249				3/8"
.3906	9.9217	25/64"			
.4062	10.3186		13/32"		
.4220	10.7154	27/64"			
.4375	11.1124			7/16"	
.4531	11.5092	29/64"			
.4687	11.9061		15/32"		
.4843	12.3029	31/64"			
.500	12.6998				1/2"
.5156	13.0967	33/64"			
.5312	13.4936		17/32"		
.5468	13.8904	35/64"			
.5625	14.2873			9/16"	
.5781	14.6841	37/64"			
.5937	15.0811		19/32"		
.6093	15.4779	39/64"			
.625	15.8748		5/8"		
.6406	16.2716	41/64"			
.6562	16.6685		21/32"		
.6718	17.0654	43/64"			
.6875	17.4623			11/16"	
.7031	17.8591	45/64"			
.7187	18.2560		23/32"		
.7343	18.6528	47/64"			
.750	19.0498				3/4"
.7656	19.4466	49/64"			
.7812	19.8435		25/32"		
.7968	20.2403	51/64"			
.8125	20.6373			13/16"	
.8281	21.0341	53/64"			
.8437	21.4310		27/32"		
.8593	21.8278	55/64"			
.875	22.2247				7/8"
.8906	22.6215	57/64"			
.9062	23.0185		29/32"		
.9218	23.4153	59/64"			
.9375	23.8122			15/16"	
.9531	24.2090	61/64"			
.9687	24.6060		31/32"		
.9843	25.0028	63/64"			
1.000	25.3997				1"

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EDGE TRIM

EDGE TRIMS

Edge Trim is a flexible PVC trim with individual internal metal clips and gripping tongues to provide a stronger grip.

Individual Metal Clips Retain a Permanent Grip

Strong Gripping Tongue

OVER 40 YEARS OF



QUALITY & EXPERIENCE

Many Applications

- Sharp Edges
- Trucks
- Boats
- Forklifts
- Golf Carts
- Helmets
- Truck Cabs
- Fiberglass
- Computer Cabinets
- Tractor Cabs
- Riding Mowers
- Machinery Guards
- Sheet Metal
- Playground Equipment
- And Many More



Check out our How to Install video at: www.edge-trim-install.info

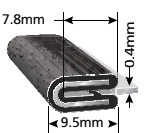
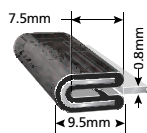
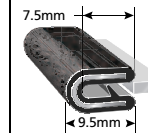
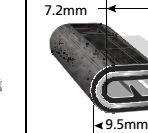
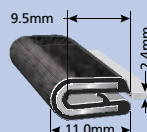
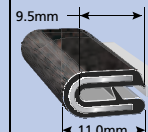
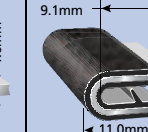
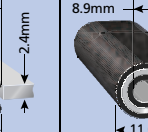
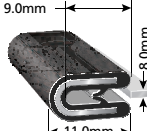
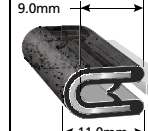
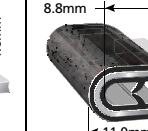
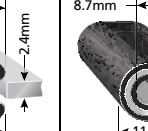


FLEXIBLE AND EASY TO INSTALL!

TRIM-LOK INC.
1-888-874-6565
www.trimlok.com

EDGE TRIM

1 TRIM EDGE THICKNESS

DIMENSIONS ARE IN MILLIMETERS					2	3	4	
1mm	1mm	2mm	2.5mm	3mm	Trim Series	Trim Color	Texture	Clip
 <p>x1/64</p>	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/32</p>		62 Series	White	Coarse=1 Sand=7	Alum.
						Black	Pebble=3 Sand=7	
See page 7 for "How to Order" Instructions	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/32</p>	 <p>x1/8</p>	75 Series	White	Coarse=1 Sand=7	Alum.
						Black	Pebble=3 Sand=7	
							Light Grey	
	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/32</p>	 <p>x1/8</p>	750 Series	Black	Leather=2	Alum.

Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Outer Coating Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

Aluminum or Steel

Flammability & Code Compliance:

Vinyl: FMVSS 302

FAA/FAR 23.853

UL 50

UL 844

UL 844



FILE# MH49032

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TRIM-LOK INC.
 www.trimlok.com

5

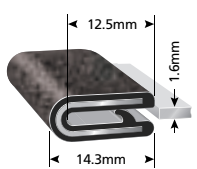
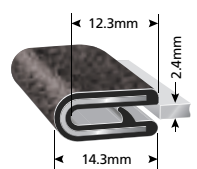
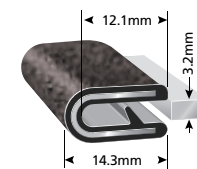
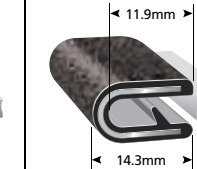
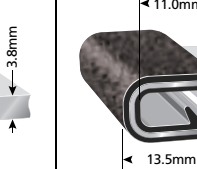
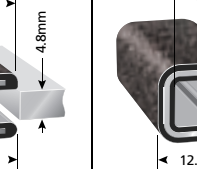
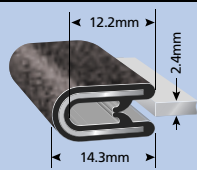
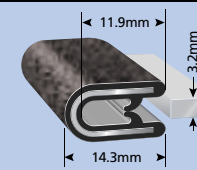
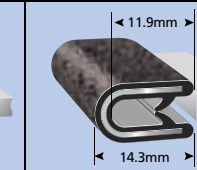
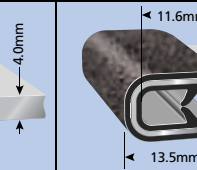
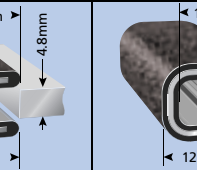
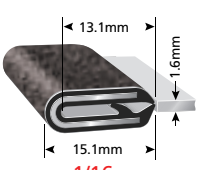
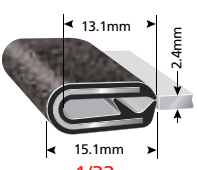
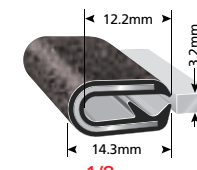
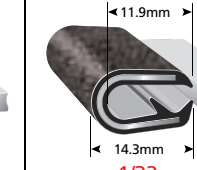
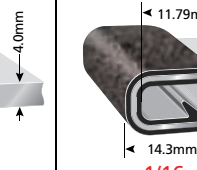
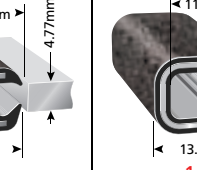

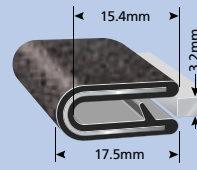
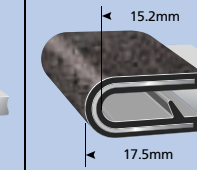
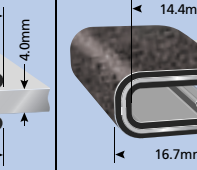
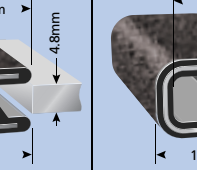
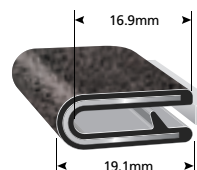
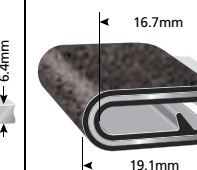
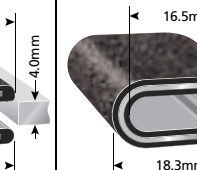
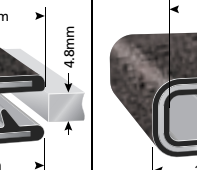
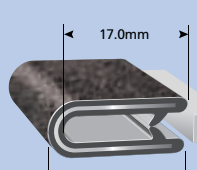
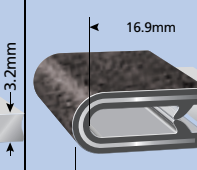
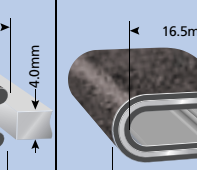

Edge Trims
continued
next page

EDGE TRIMS

EDGE TRIM

1 TRIM EDGE THICKNESS

DIMENSIONS ARE IN MILLIMETERS

2mm	2.5mm	3mm	4mm	5mm	6.5mm
 <p>x1/16</p>	 <p>x1/32</p>	 <p>x1/8</p>	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/4</p>
 <p>x1/16</p>	 <p>x1/32</p>	 <p>x1/8</p>	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/4</p>
 <p>x1/16</p>	 <p>x1/32</p>	 <p>x1/8</p>	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/4</p>
	 <p>x1/8</p>	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/4</p>	
	 <p>x1/8</p>	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/4</p>	
	 <p>x1/8</p>	 <p>x1/32</p>	 <p>x1/16</p>	 <p>x1/4</p>	
					

EDGE TRIMS

EDGE TRIM

EDGE TRIMS

8mm

9.5mm

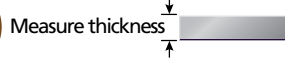
13mm



HOW TO ORDER

1

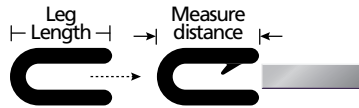
Determine edge **THICKNESS** of your material. Use column 1.



2

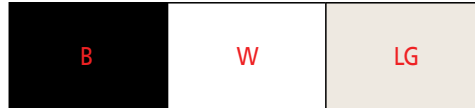
Select **TRIM SERIES**

Determine how far trim is to be inserted. Use column 2.



3

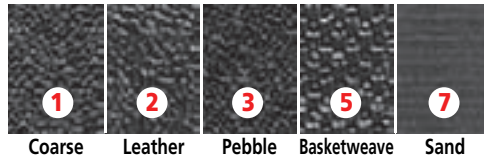
Select available **COLOR**. Use column 3.



B = Black **W** = White **LG** = Light Grey

4

Select type of **TEXTURE**. Use column 4.

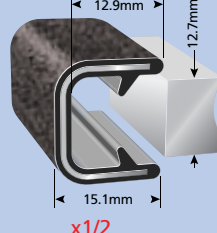
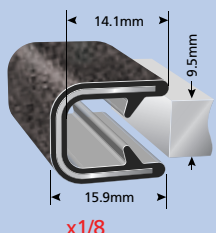
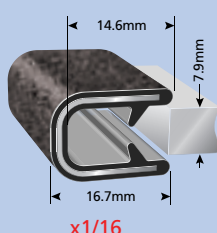
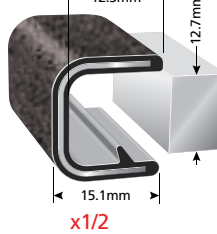
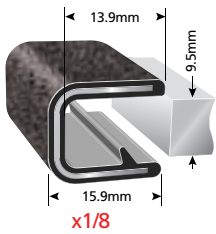
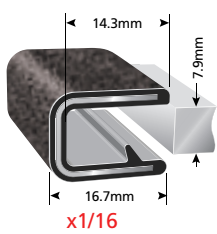


Determine **ORDER QUANTITY** in 76.2 meter increments. 1,524 meter minimum for custom colors.

Part Number Example

750 ²**B** ³**2** ⁴**X1/32** ¹

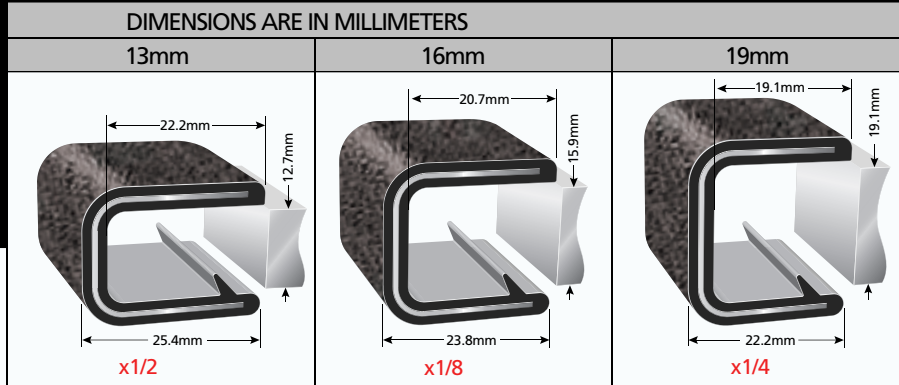
2	3	4	
Trim Series	Trim Color	Texture	Clip
100 Series	Black	Coarse=1 Leather=2 Pebble=3 Basketweave=5 Sand=7	Alum.
	Grey	Sand=7	
	White	Coarse=1 Basketweave=5 Sand=7	
	Tan	Coarse=1 Sand=7	Steel (S)
	Light Beige	Coarse=1 Pebble=3	
	Light Grey	Coarse=1	
150 Series	Black	Leather=2 Basketweave=5 Sand=7	Alum.
	Light Grey	Leather=2	
	Silver	Coarse=1	
	White	Leather=2	
200 Series	Black	Pebble=3 Sand=7	Alum.
1200 Series	Black	Pebble=3 Sand=7	Steel (S)
1375 Series	Black	Pebble=3 Sand=7	Alum.
	Grey	Sand=7	
	Light Beige	Pebble=3	
	Light Grey	Pebble=3	
	Tan	Pebble=3	
	White	Pebble=3 Sand=7	
1350 Series	Black	Leather=2	Alum.
	White	Leather=2	



EDGE TRIM

EDGE TRIMS

1 TRIM EDGE THICKNESS



2	3	4	5
Trim Series	Trim Color	Texture	Clip
2000 Series	Black	Jumbo Trim Pebble=3	Steel
	White	Pebble=3	

Jumbo Trim is a flexible PVC trim with individual internal metal clips and gripping tongue to provide a stronger grip.

HOW TO ORDER

- Determine edge **THICKNESS** of your material. Use column 1.

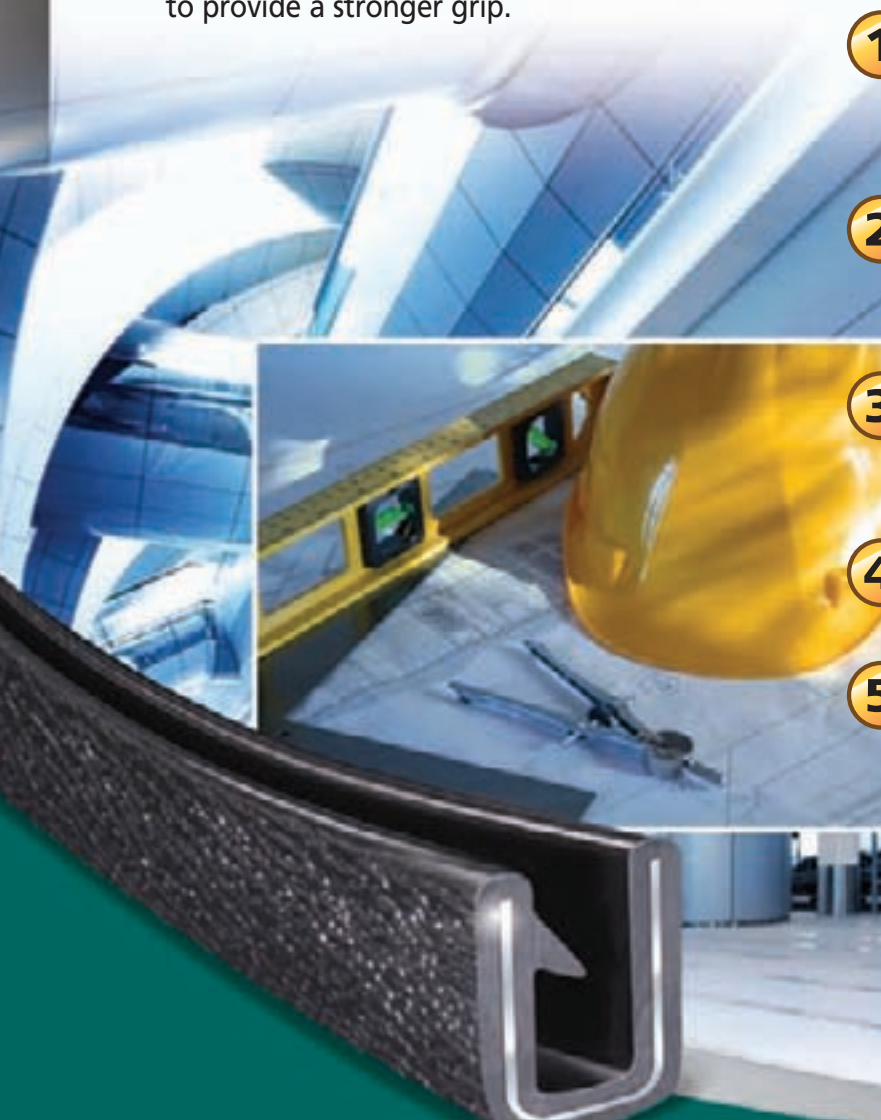
Measure thickness
- Select **TRIM SERIES**. Determine how far trim is to be inserted. Use column 2.

Leg Length Measure distance
- Select available **COLOR**. Use column 3.

B	W
B=Black	W=White
- Available **TEXTURE** is PEBBLE. Use column 4.

3 = Pebble
- Available **CLIP MATERIAL** is STEEL. Use column 5.

Part Number Example 2 5 3 4 1
 2000 S B 3 X1/2



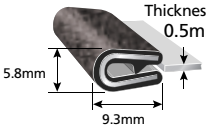
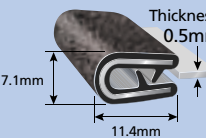
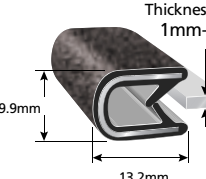
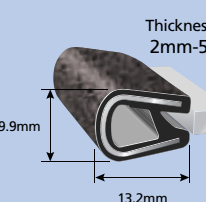
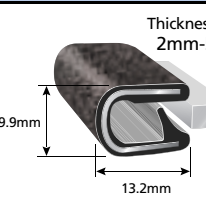
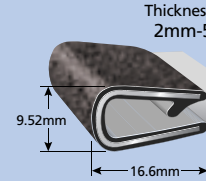
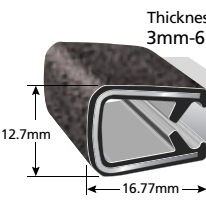
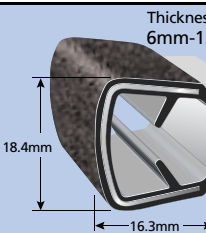
90° Miter Tool See pages 40-41

Part# GSS851

Cuts in seconds.

DESIGNED TO FIT A RANGE OF SIZES

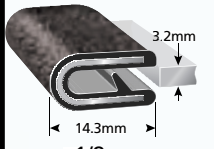
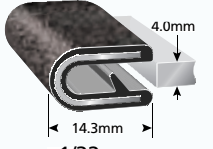
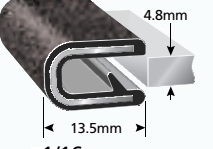
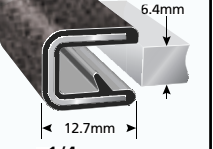
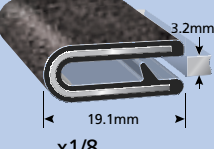

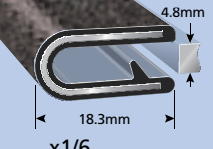
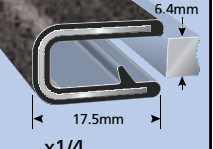


Trim Series	SIZE RANGE	COLOR	TEXTURE	CLIP	PART NO.
 <p>Thickness between: 0.5mm-1mm 5.8mm 9.3mm</p>	FITS MATERIAL THICKNESSES FROM 0.5mm to 1mm	Black	Pebble	Steel	1630SB3-1581
 <p>Thickness between: 0.5mm-1mm 7.1mm 11.4mm</p>	FITS MATERIAL THICKNESSES FROM 0.5mm to 1mm	Black	Pebble	Steel	1620SB3-341
		White	Pebble	Steel	1620SW3-342
 <p>Thickness between: 1mm-3mm 9.9mm 13.2mm</p>	FITS MATERIAL THICKNESSES FROM 1mm to 3mm	Black	Basket Weave	Steel	1600SB5-315
		Black	Pebble	Steel	1600SB3-317
		White	Pebble	Aluminum	1600B3-317
 <p>Thickness between: 2mm-5mm 9.9mm 13.2mm</p>	FITS MATERIAL THICKNESSES FROM 2mm to 5mm	Black	Basket Weave	Steel	1645SB5-336
		White	Pebble	Steel	1645SW3-337
		Black	Pebble	Steel	1645SB3-338
 <p>Thickness between: 2mm-5mm 9.9mm 13.2mm</p>	FITS MATERIAL THICKNESSES FROM 2mm to 5mm	White	Pebble	Steel	1640SW3-331
		Black	Pebble	Steel	1640SB3-708
 <p>Thickness between: 2mm-5mm 9.52mm 16.6mm</p>	FITS MATERIAL THICKNESSES FROM 2mm to 5mm	Black	Pebble	Steel	1650SB3-339
				Aluminum	1650B3-339
 <p>Thickness between: 3mm-6mm 12.7mm 16.77mm</p>	FITS MATERIAL THICKNESSES FROM 3mm to 6mm	Black	Pebble	Steel	1610SB3-343
				Aluminum	1610B3-343
		White	Pebble	Steel	1610SW3-344
 <p>Thickness between: 6mm-13mm 18.4mm 16.3mm</p>	FITS MATERIAL THICKNESSES FROM 6mm to 13mm	Black	Pebble	Steel	1660SB3-349
		White	Pebble	Steel	1660SW3-1628

FIRE RETARDANT TRIM

EDGE TRIMS

Fire Retardant Trim is a flexible trim with metal clips to provide a permanent grip. It is manufactured out of a Thermoplastic Elastomer (TPE) material formulated to pass the National Fire Protection Agency (NFPA) standards.

1 TRIM EDGE THICKNESS				2	3	4	
DIMENSIONS ARE IN MILLIMETERS				Trim Series	Trim Color	Texture	Clip
3.2mm	4.0mm	4.8mm	6.4mm				
 14.3mm x1/8	 14.3mm x1/32	 13.5mm x1/16	 12.7mm x1/4	100 Series	Black	Pebble=3	Alum.
					White	Pebble=3	
 19.1mm x1/8	 19.1mm x1/32	 18.3mm x1/6	 17.5mm x1/4	1375 Series	Black	Pebble=3	Alum.
					White	Pebble=3	

• UL94VO compliant vinyl available by special request only (reference Trim-Lok Material #VY0117)



Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Base Material:

(TPE) Thermoplastic Elastomer, Hardness: 80 Durometer (Shore A)




Internal Clip Material:

Aluminum

Flammability and Code Compliance:

UL 94 HB
NF PA 1971

HOW TO ORDER

- Determine edge **THICKNESS** of your material. Use column 1.
Measure thickness 
- Select **TRIM SERIES**
Determine how far trim is to be inserted. Use column 2.
Leg Length → Measure distance ← 
- Select available **COLOR**. Using column 3.
B W
B=Black W=White
- Select type of **TEXTURE**. Use column 4.

3 = Pebble

Part Number Example **100** **B** **3** **TPRFR** **X1/4**

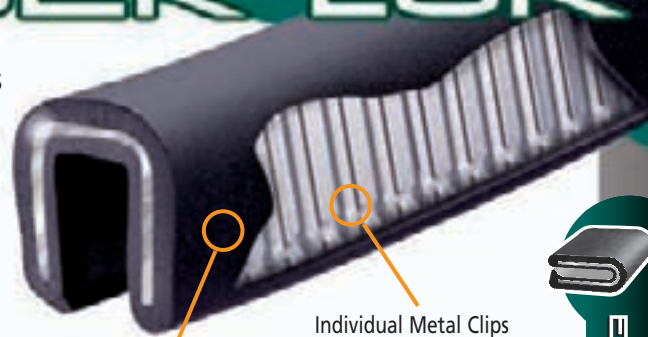
1-888-874-6565
TRIM-LOK INC.
www.trimlok.com

RUBBER-LOK

Rubber-Lok simulates rubber and individual internal metal clips provide a secure grip.

Many Applications

- Boat Consoles
- ATV's
- Helmets
- Utility Trailers
- Truck Bodies
- Automobiles
- Sheet Metal Products
- And Many More



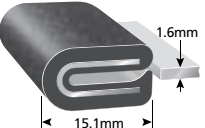
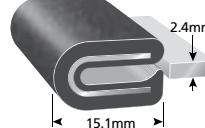
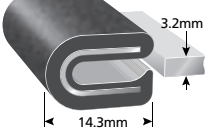
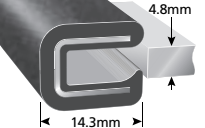
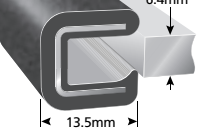
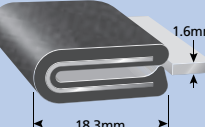
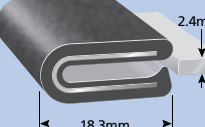
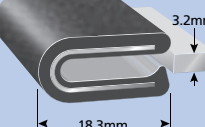


Black PVC Plastic that Offers a 'Rubber' Look and Feel

Individual Metal Clips Retain a Permanent Grip

EDGE TRIMS

RUBBER-LOK SERIES-THICKNESS

DIMENSIONS ARE IN MILLIMETERS

	1.6mm	3.3mm	3.2mm	4.8mm	6.4mm	
1100 Series	 1100B7X1/16	 1100B7X3/32	 1100B7X1/8	 1100B7X3/16	 1100B7X1/4	Alum.
2200 Series	 2200SB7X1/16	 2200SB7X3/32	 2200SB7X1/8	 2200SB7X3/16	 2200SB7X1/4	

Custom Materials:

Rubber-Lok can be ordered in special compounds based upon your specific application requirements.

Custom Colors:

Rubber-Lok can be ordered in custom colors to match your special needs. You can also highlight your trim with special decorative finishes.

Custom Profiles:

Special shapes or modifications to Rubber-Lok can be developed in order to meet your needs.

Custom Length:

Rubber-Lok can be ordered in specific cut lengths. Minimum quantities apply.

Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Base Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

Aluminum or Steel



EDGE-GUARD

EDGE TRIMS



Decorative Mylar
Clear Plastic
Hot Melt Adhesive

Edge-Guard is a pre-glued, flexible plastic trim with a mylar or clear cover. It gives a beautiful, finished appearance.

Many Applications

- Car Door Edges
- Furniture
- Vending Machines
- Running Boards
- Fender Flares

Product Specifications:

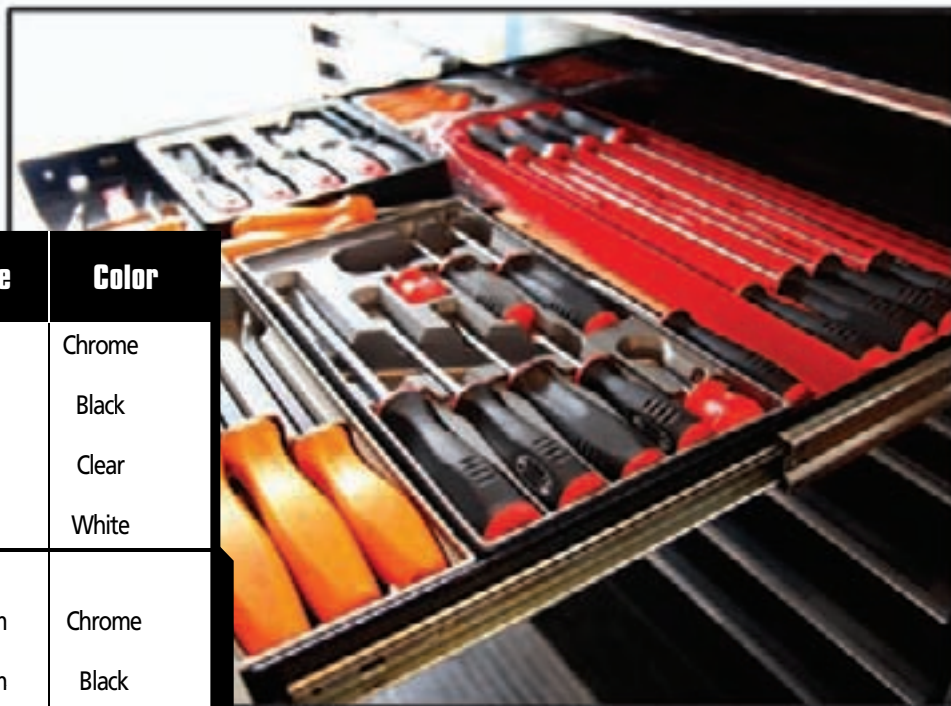
Recommended temperature rating for general applications: -29°C. through +70°C.

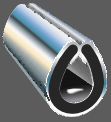
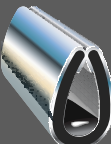
Base Material:

Vinyl (PVC), Hardness: 97 Durometer A
Decorative Finish: Mylar Overlay
White, Hardness: 88A Durometer

Adhesive:

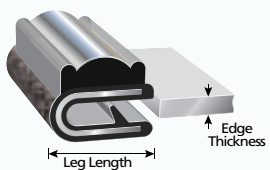
Hot Melt Adhesive
Optional Butyl Adhesive Sealant



Edge-Guard®	Part No.	Size	Color
 <p>Fits over edges up to 3.18mm</p>	EGC	8mm	Chrome
	EGB	8mm	Black
	EGCL	8mm	Clear
	EGW	8mm	White
 <p>Fits over edges up to 4.76mm</p>	EGC7/16	11mm	Chrome
	EGB7/16	11mm	Black

DECORATIVE TRIM

Decorative Trim is a flexible PVC trim with chrome and finishes.

1 Finish	3 Trim Series	4 Trim Color	5 Texture	Profile (Approx. full size)	6 Edge Thickness	Leg Length	Internal Clip	Part Number Example
8=Chrome	100 Series	White	1=Coarse Pebble 7=Sand		1.59mm x1/16	14.29mm x9/16	Alum.	8100B3X1/8
		Black	3=Pebble 7=Sand		2.38mm x3/32	14.29mm x9/16		
			1=Coarse Pebble 7=Sand		3.18mm x1/8	14.29mm x9/16		
					3.97mm x5/32	14.29mm x9/16		
					4.76mm x3/16	13.49mm x17/32		
					6.36mm x1/4	12.7mm x1/2		



EDGE TRIMS

Decorative Trim-Seal

is a flexible PVC trim with decorative finishes. It can be supplied with or without an EPDM sponge rubber bulb to provide a secure seal for a variety of applications.

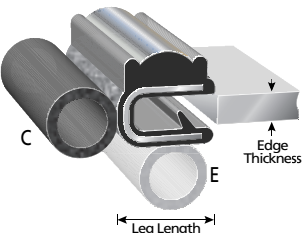
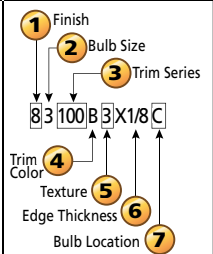
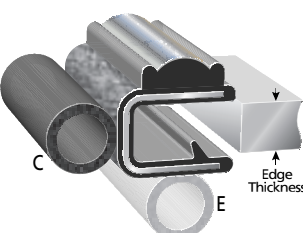
Product Specifications:
Recommended temperature rating for general applications: -29°C. through +70°C.

Outer Coating Material:
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

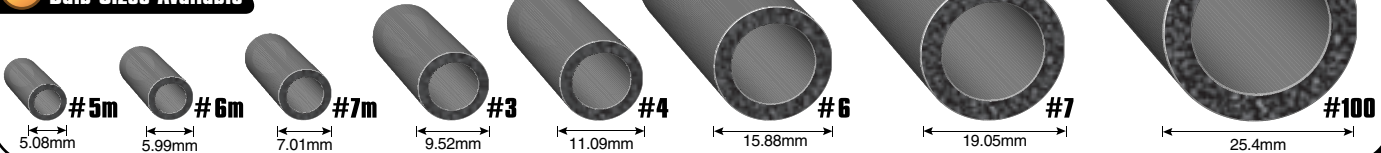
Internal Clip Material:
Aluminum

Flammability & Code Compliance:

Vinyl: FMVSS 302
FAA/FAR 23.853
UL 50E
UL 94HB

1 Finish	2 Trim Series	3 Trim Color	4 Texture	Profile	6 Edge Thickness	7 Leg Length	Bulb Location	Internal Clip	Part Number Example
8=Chrome	100 Series	White	1=Coarse Pebble 7=Sand		1.59mm x1/16	14.29mm x9/16	C	Alum.	
		Black	3=Pebble 7=Sand		2.38mm x3/32	14.29mm x9/16			
		Tan	1=Coarse Pebble 7=Sand		3.18mm x1/8	14.29mm x9/16			
					3.97mm x5/32	14.29mm x9/16			
					4.76mm x3/16	13.49mm x17/32			
					6.36mm x1/4	12.7mm x1/2			
8=Chrome	375 Series	White	3=Pebble 7=Sand		3.18mm x1/8	19.1mm x3/4	C	Alum.	<p>See page 18 for "How to Order" Instructions.</p>
		Black	3=Pebble 7=Sand		3.97mm x5/32	19.1mm x3/4			
		Tan	3=Pebble 7=Sand		4.76mm x3/16	19.1mm x3/4			
					6.36mm x1/4	17.47mm x11/16			
					7.93mm x5/16	16.67mm x21/32	E		
					9.52mm x3/8	15.88mm x5/8			
					12.7mm x1/2	15.09mm x19/32			

2 Bulb Sizes Available



These parts may require minimum orders and longer lead times.

RUBBER EDGE TRIM

EDGE TRIMS



Very Flexible to Fit Tight Radius

Pre-Applied Butyl Sealant or Hot-Melt Adhesive

Rubber Edge Trims are available in either **EPDM** or **Neoprene**, these two different materials are designed to fit your application perfectly.

Neoprene is a well proven proprietary blend that weathers well, has very good resistance to abrasion, flex cracking, alkalis, and acids and is best used in applications where flame resistance is a requirement. This material has moderate resistance to oils and gasoline. Neoprene is generally considered an excellent all-purpose material with a solid balance of properties and few limitations. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Hardness: 70 Durometer (Shore A) Service temperature ranges from -40°C. to 107°C.

EPDM has excellent performance characteristics. EPDM (Ethylene-Propylene-Diene-Monomer) is best known for its excellent ozone, weathering, and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids, and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline, and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for use outdoors.

Hardness: 70 Durometer (Shore A)

Service temperature range per spec and per vendor from -40°C. to 100°C. for EPDM and Neoprene. Short term is -40°C to 107°C.

Butyl Sealant can be ordered pre-applied and provides excellent sealing characteristic with good heat performance.

Service temperature ranges from -29°C. to 70°C.

Hot Melt Adhesive can be ordered pre-applied and to provide a stronger grip with good heat performance. Not available with EPDM.

Recommended temperature rating from -29°C. to 70°C.

FMVSS 302

RUBBER EDGE TRIM-THICKNESS

DIMENSIONS ARE IN MILLIMETERS			
.8mm	1.6mm	1.6mm	3.2mm
No glue available in this column			
<p>X1001</p>	<p>X1002</p>	<p>X2017</p>	<p>X1003</p>
<p>X1010</p>	<p>X1011</p>		<p>X1012</p>
<p>X2001</p>	<p>X2002</p>	<p>X2073</p>	<p>X2003</p>
<p>X2012</p>	<p>X2013</p>	<p>X2008</p>	<p>X2014</p>
<p>X2059</p>	<p>X2010</p>		<p>X2102</p>
	<p>X2009</p>		<p>X2006</p>



RUBBER EDGE TRIM

EDGE TRIMS

4.8mm	6.4mm	8.0mm	9.52mm
<p>X1004</p>	<p>X1005</p>	<p>X1006</p>	<p>X1007</p>
<p>X1013</p>	<p>X1014</p>	<p>X1015</p>	<p>X1016</p>

DIMENSIONS ARE IN MILLIMETERS

	3.2mm	12.7mm	19.1mm
<p>X2004</p>	<p>X2060</p>	<p>X1018</p>	<p>X2007</p>
<p>X2015</p>			
<p>X2011</p>			

HOW TO ORDER

Neoprene Part# Example

X1001 WG

WG= with glue
WB= with pre-applied butyl sealant

Rubber Edge Trim profile

EPDM Part# Example

X1001 E WB

WB= with pre-applied butyl sealant

E=EPDM

Rubber Edge Trim profile

J-CLIP AND SEWABLE UPHOLSTERY TRIM



EDGE TRIMS

Upholstery Trims and J-Clips

are manufactured out of a sewable non-break material. Fabric can be sewn to these parts and used to keep the material tight to the seat frame once in place.

UPHOLSTERY TRIM

Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Outer Coating Material:

Vinyl (PVC), Non-break. Hardness: 85 Durometer (Shore A)

Internal Clip Material: Aluminum

Profile	Part No.	Color
	529B3X1/8	Black
	529CC036-3X1/8	Gray
	529CC037-3X1/8	Taupe

Custom colors available. Minimums apply.



Upholstery Trim is sewn to leather seat cover to attach to seat frame

J-CLIPS

<p>I11026</p>	<p>I11038</p>	<p>I11023</p>
<p>I11053</p>	<p>I11109</p>	<p>I11102</p>

Product Specifications:

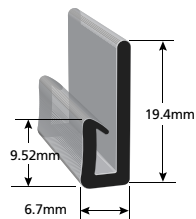
Recommended temperature rating for general applications: -29°C. through +70°C.

Material:

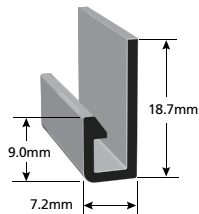
Polypropylene, Non-break. Hardness: 90 Durometer (Shore A)

J-CLIP AND SEWABLE UPHOLSTERY TRIM

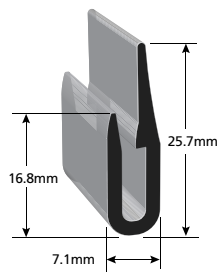
J-CLIPS



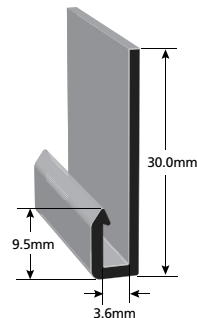
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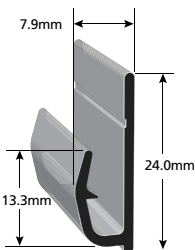
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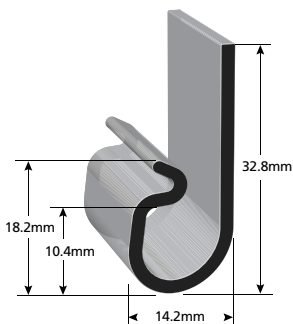
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I11039

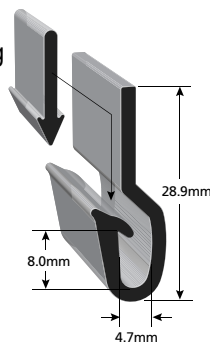


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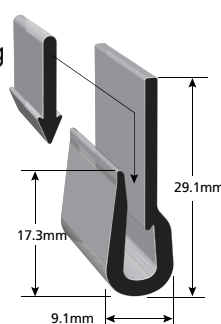
I11108

I11059
Matching
Sewable
Insert

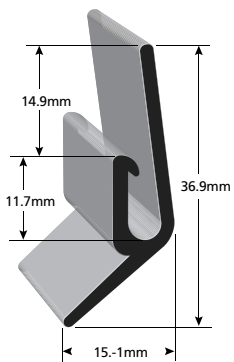


I11060

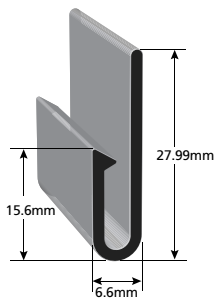
I11071
Matching
Sewable
Insert



I11072



I11105



I11024



TRIM SEAL



Seals and Protects against Weather Damage!

HOW TO ORDER

Trim Seal is a flexible PVC Trim with a sponge rubber bulb seal attached to provide a secure seal for a variety of applications.

Check out our How to Install video at: www.trim-seal-install.info



Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Outer Coating Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

Aluminum or Steel

Flammability & Code Compliance:

Vinyl: FMVSS 302
FAA/FAR 23.853
UL 50E
UL 94HB



FILE# MH49032

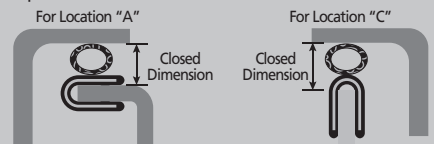
Determine BULB COLOR

OW Off White

B Black = No callout necessary

Determine BULB SIZE based on closed distance between door and jam.

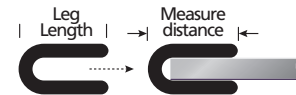
1.5 x Closed dimension = **BULB SIZE** needed.
(Example: Closed dimension is .50 then 1.50 x .50 = .75 Bulb Dia.)



1

Select TRIM SERIES

Determine how far trim is to be inserted.



2

Determine TRIM COLOR to best suit application

B	W	T	LB	LG
B = Black	W = White	T = Tan	LB = Light Biege	LG = Light Grey

3

Determine TEXTURE to best suit application

1	2	3	5	7
Coarse=1	Leather=2	Sand=3	Pebble=5	Basket Weave=7

4

5

Determine edge **THICKNESS** $\frac{\text{---}}{\text{---}}$.40mm=x/64

Select BULB LOCATION best to suit.

Typical Applications



* A-B or D-E non-standard location, special order, non-returnable

6

Part Number Example

OW **3** **100** **B** **3** **X1/8** **A**

Many Applications

- Boat Hatch Seals
- RV Compartments
- Door Seals
- Tonneau Cover Seals
- Tool Box Seals
- Many More

1 Bulb Sizes Available	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Bulb Location	Internal Clip	Part Number Example
 	062 Series	White	1=Coarse Pebble 7=Sand	 Reference only A, C, E, Leg Length, Edge Thickness	.40mm x1/64	9.53mm	A	Alum.	1 Bulb Size 2 Trim Series 3 Trim Color 4 Texture 5 Edge Thickness 6 Bulb Location Example: 7m062B3X1/64A
		Black	3=Pebble 7=Sand		.79mm x1/32	9.53mm	C		
	075 Series	White	1=Coarse Pebble 7=Sand	 A, C, E, Leg Length, Edge Thickness	1.59mm x1/16	9.53mm	A	Alum.	4075B3X1/32A
		Black	3=Pebble 7=Sand		2.39mm x3/32	9.53mm	C		
	750 Series	Black	2=Leather	 A, C, E, Leg Length, Edge Thickness	2.39mm x3/32	11.11mm	A	Alum.	3750B2X1/16A
		White	1=Coarse Pebble 7=Sand		3.18mm x1/8	11.11mm	C		
	100 Series	Black	3=Pebble 7=Sand	 A, C, E, Leg Length, Edge Thickness	.79mm x1/32	11.11mm	A	Alum.	6100B3X1/8EWB
		Tan	1=Coarse Pebble 7=Sand		1.59mm x1/16	11.11mm	C		
		White	2=Leather		2.39mm x3/32	11.11mm	E		
		Light Biege	3=Pebble		3.18mm x1/8	11.11mm	Steel		
Light Grey		1=Coarse Pebble	3.97mm x5/32		11.11mm				
150 Series	Black	2=Leather 7=Sand	 A, C, E, Leg Length, Edge Thickness	4.76mm x3/16	15.16mm	A	Alum.	7150B2X5/32A	
	White	2=Leather		6.36mm x1/4	15.16mm	C			
1375 Series	Black	3=Pebble 7=Sand	 A, C, E, Leg Length, Edge Thickness	3.18mm x1/16	15.16mm	A	Alum.	1 Bulb Size 2 Trim Series 3 Trim Color 4 Texture 5 Edge Thickness 6 Bulb Location Example: 4375B3X3/8CW	
	Tan	3=Pebble		3.97mm x1/8	15.16mm	C			
	White	3=Pebble 7=Sand		4.76mm x5/32	15.16mm	E			
1350 Series	White	2=Leather	 A, C, E, Leg Length, Edge Thickness	6.36mm x3/16	19.1mm	A	Alum.	4350B2X1/2A	
	Black	2=Leather		7.93mm x1/4	19.1mm	C			



TRIM SEALS

TRIM-SEAL

1 Bulb Size	2 Trim Series	3 Trim Color	4 Texture	Jumbo Trim-Seal Profile (Approx. full size)	5 Edge Thickness	Leg (Fixed size)	6 Bulb Location	Internal Clip	Part Number Example			
#5m	2000 Series	White	3=Pebble		12.7mm x1/2	25.4mm x1/1	A	Steel	<p>1 Bulb Size 2 Trim Series 3 Trim Color</p> <p>7 2000 SB 3 X 3/4 A</p> <p>Texture 4 Edge Thickness 5 Bulb Location 6</p> <p>See page 19 for bulb size illustrations</p>			
#6m					15.9mm x5/8	23.8mm x15/16	C					
#7m					19.1mm x3/4	22.2mm x7/8	E					
#3		Black	3=Pebble									
#4												
#6		Tan	3=Pebble									
#7												
#100												

Additional Trim-Seal

Combine any of our stock Rubber Seals with our standard Edge Trim to achieve the perfect Trim-Seal combination for your application. Longer lead times and minimums may apply.

<p>103B375B3X3/16E</p>	<p>113B100B3X1/8E</p>	<p>1333B100B3X1/8E</p>	<p>3B150B2X1/8A</p>
<p>1B150B2X1/8C</p>	<p>105B100B3X1/8A</p>	<p>109B375B3X3/16E</p>	<p>202B100B3X1/8E</p>
<p>135B375B3X3/16E</p>	<p>See page 18 for "How to Order" Instructions.</p> <p>Check with your Trim-Lok sales representative for additional bulb size options.</p>		

CO-EXTRUDED TRIM-SEAL

Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

▲ = ALUMINUM WIRE CARRIER

● = STEEL WIRE CARRIER

<p>DDA1501 EPDM Dense ▲</p>	<p>DD1201 EPDM Dense ▲</p>	<p>DD6112 EPDM Dense ▲</p>	<p>DD6138 EPDM Dense ●</p>
<p>DD6114 EPDM Dense ▲</p>	<p>DD6131 EPDM Dense ▲</p>	<p>DD6139 EPDM Dense ●</p>	<p>DD6126 EPDM Dense ●</p>
<p>DDA3229 ●</p>	<p>DD1004 ●</p>	<p>DD6100 ▲</p>	<p>DD6118 ●</p>
<p>DDA1503 ●</p>	<p>DD6130 ●</p>	<p>DD6125 DD1614-002 ● ▲</p>	<p>DDA2513 ▲</p>
<p>DDA2518 ▲</p>	<p>DDA1549 ▲</p>	<p>DD6123 ▲</p>	<p>DD1013 ▲</p>

CO-EXTRUDED

*Samples contingent upon product availability. These parts may require minimum orders and longer lead times.

HATCH SEAL

Resists kinks in a radiused corner

Durable PVC Plastic Trim

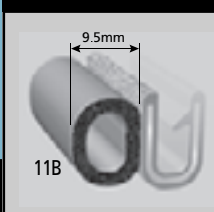
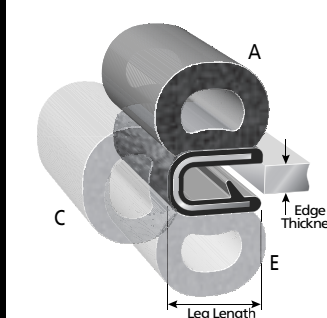
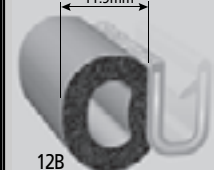
EPDM Sponge Rubber Bulb

Tear Resistant

Individual Metal Clips Retain a Permanent Grip

Hatch Seal is a specially formulated compound rubber that provides a watertight seal and prevents leaks.

Recommended temperature rating for general applications: -29°C. through +70°C.

1 Bulb Size	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Bulb Location	Example Part Number
 <p>11B</p>	100 Series	Black	3=Pebble 7=Sand	 <p>Not to scale</p>	x1/16 - 1.6mm	14.3mm	A	1 Bulb Size 2 Trim Series 3 Trim Color 12B 100 B 7 X3/16 A
 <p>12B</p>					x3/32 - 2.4mm	14.3mm		
					x1/8 - 3.2mm	14.3mm	E	Texture 4 Edge Thickness 5 Bulb Location 6
					x3/16 - 4.8mm	13.5mm	C	
					x1/4 - 6.4mm	12.7mm		
					x3/16 4.8mm	13.5mm		
					x1/4 6.4mm	12.7mm		

TRIM SEALS

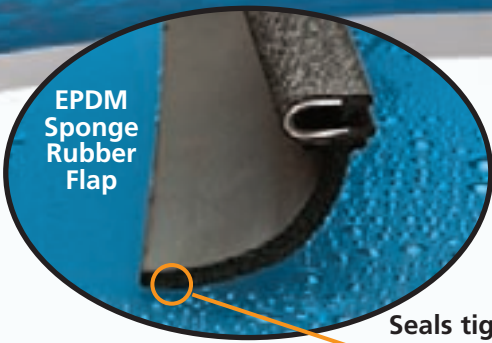
FOR A WATER TIGHT SEAL!



- Greater tear strength
- Protects against weathering
- Wide range of sizes to fit precisely
- Reduces noise and vibrations
- Optional butyl adhesive sealant for a stronger grip and to prevent seepage into storage compartment

1-888-874-6565
TRIM-LOK INC.
 www.trimlok.com

FLAP SEAL



Seals tight to protect against weather damage

Durable PVC Plastic Trim

Strong Gripping Tongue

Individual Metal Clips retain a Permanent Grip

Exceptional Bond Surface

EPDM Sponge Rubber Flap

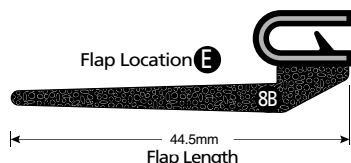
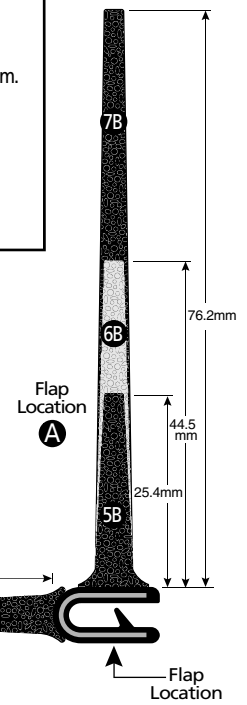
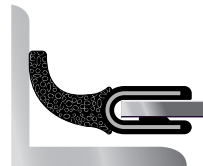
Flap Seal is a flexible PVC trim with a EPDM sponge rubber flap attached to provide a secure seal in a variety of dynamic applications. Recommended temperature rating for general applications: -29°C. through +70°C.

1 Flap Length	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Flap Location	Internal Clip	Example Part Number
5B=25.1mm	100 Series	White	1=Coarse Pebble 7=Sand	<p>Reference only</p> <p>C Location fits 1/4" Trim only</p>	x1/16 - .59mm	14.3mm	A	Alum. Steel	1 Flap Length 2 Trim Series 3 Trim Color 6B100B3X1/8A Texture 4 Edge Thickness 5 Flap Location 6
6B=44.46mm					x3/32 - 2.4mm	14.3mm			
7B=76.2mm		x1/8 - 3.2mm	14.3mm						
8B=44.46mm		x5/32 - 4.0mm	14.3mm						
5B=25.4mm	150 Series	Black	3=Pebble 7=Sand		x3/16 - 4.8mm	13.5mm	E		
					x1/4 - 6.4mm	12.7mm	C		
5B=25.4mm	1350 Series	White	3=Pebble 7=Sand	<p>C Location fits 1/4" and above Trim only</p>	x1/8 - 3.2mm	19.1mm	A	Alum.	
6B=44.46mm					x5/32 - 4.0mm	19.1mm			
7B=76.2mm		x3/16 - 4.8mm	18.3mm						
8B=44.46mm	x1/4 - 6.4mm	17.8mm							
	x5/16 - 8.0mm	16.8mm							
	x3/8 - 9.5mm	15.9mm							
	x1/2 - 12.7mm	15.1mm							
5B=25.4mm	1375 Series	Black	3=Pebble 7=Sand		x1/4 - 6.4mm	17.5mm	C		
					x5/16 - 8.0mm	16.7mm			
					x3/8 - 9.5mm	15.9mm			
					x1/2 - 12.7mm	15.1mm			

HOW TO ORDER

- Determine the **FLAP LENGTH** using column. . . . 1
- Determine the **TRIM SERIES #** using column. . . . 2
- Determine the **TRIM COLOR** using column. . . . 3
- Determine the **TRIM TEXTURE** using column. . . . 4
- Determine the **EDGE THICKNESS** using column. . . . 5
- Determine the **FLAP LOCATION** using column. . . . 6

Typical Applications



Flap configuration for 8B

Flap configuration options for 5B, 6B, 7B (Lengths not shown)

To order flaps separately see page 35

LIP GUARD



Lip Guard is a plastic trim with a mylar cover and peel-off tape. This pliable trim comes in chrome and black and has the durability to meet interior or exterior design requirements. Paintable Lip-Guard can be painted to specific color using vinyl base paint.

Many Applications

- Running Boards
- Spas
- Unfinished Edges
- Camper Shells
- Truck Bed Covers
- Fender Flares
- Car Fenders

Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Base Material:

Vinyl (PVC)

Decorative Finish:

Mylar Overlay

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner



Lip Guard®	Part No.	Roll Size	Size	Color	Hardness
	LGC	152.40mm	11.0mm	Chrome	67D
	LGB	152.40mm	11.0mm	Black	97A
	LGB3/4	152.40mm	19.1mm	Black	97A
Paintable Lip Guard	Part No.	Roll Size	Color		
	PLGB	152.40mm	14.3mm	Black	67D
	JLGB	76.2mm	17.5mm	Black	67D

Paintable Lip Guard is...

- Designed to replace the aluminum trim on fiberglass shells
- Can be painted with vinyl based paint
- Designed for camper shells and running boards
 - Pliable and durable to meet exterior design requirements

PLASTIC PROFILES

DRIP RAIL

Drip Rail is a flexible plastic peel 'n stick rain gutter that eliminates time consuming installation of aluminum rain gutters.

- Easy to install with **3M™ Acrylic Automotive Grade Foam Tape**.
- Bonds above windows on your truck, car, RV or boat to channel off water.
- Eliminate streaks from dew and drizzle.
- Control water runoff.

Product Specifications:

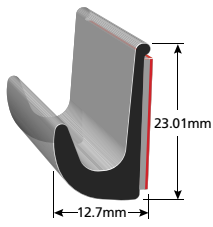
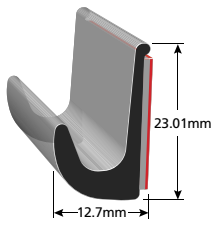
Recommended temperature rating for general applications: -29°C. through +70°C.

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner

Base Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Profile	Part No.	Color
	DRB	Black
	DRW	White

E-Z Peel 'n Stick Rain Gutter with **3M™ Acrylic Foam Tape**

Durable PVC Plastic

Special 'J' design to Channel away water



Check out our How to Install video at: www.drip-rail-install.info

Custom sizes and colors are available on request. Minimums apply.

CARPET TRIM

Carpet Trim is a flexible PVC trim with a peel and stick carpet edge to prevent carpet frays while providing a finished look.

Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Base Material:

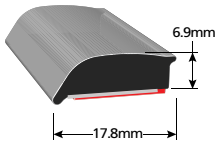
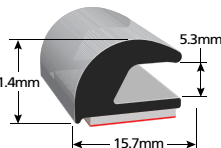
Vinyl (PVC)

Finish:

Gloss Black

Adhesive:

3M™ Acrylic Automotive Grade Foam Tape with peel-off liner

Carpet Trim	Part No.	Size	Color	Hardness
	CP1043	17.8mm	Black	93A
	I11134	15.7mm	Black	85A



PLASTIC PROFILES

REDI-STIK

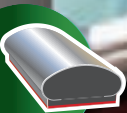


Decorative Mylar

Durable PVC Plastic

3M™ Acrylic Foam Tape
Peel-off Liner

Redi-Stik is a flexible plastic trim with a decorative mylar cover. This versatile trim gives an elegant, polished appearance. It comes in two sizes and various colors.



PLASTIC PROFILES

Product Specifications:

Recommended temperature rating for general applications: -29°C. through +70°C.

Base Material:

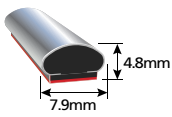
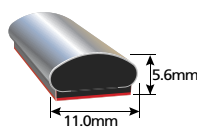
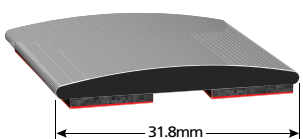
Vinyl (PVC)

Decorative Finish:

Mylar Overlay

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner

Redi-Stik®	Part No.	Size	Color	Hardness
	RSC5/16 RSB5/16	7.9mm	Chrome Black	96A 96A
	RSC7/16 RSB7/16	11.0mm	Chrome Black	96A 96A
	CP1155	31.8mm	Black	67D

Minimums may apply.

SNAP-IN SEAL SYSTEM FOR RV SLIDE OUTS

PATENTED DESIGN!

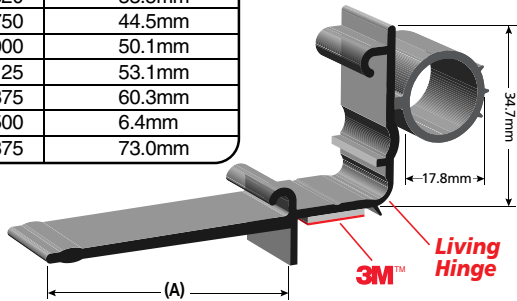
Our patented "all-in-one" living hinge Snap-In Slide Out Seal System combines a 3-ribbed bulb seal and flap into one design.

3M™ Acrylic Plus pressure sensitive adhesive is utilized as an installation aid and water barrier.

Installation is quick and easy – Stick, Staple & Snap-In to close!

SNAP-IN SINGLE FLAP

Part Number	Flap Length (A)
I11213-1.320	33.5mm
I11213-1.750	44.5mm
I11213-2.000	50.1mm
I11213-2.125	53.1mm
I11213-2.375	60.3mm
I11213-2.500	6.4mm
I11213-2.875	73.0mm

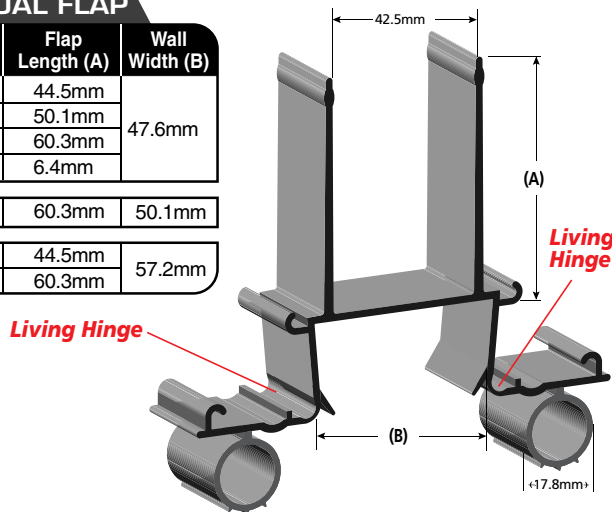


Suggested Locations
A B C

Universal Corners Available Upon Request

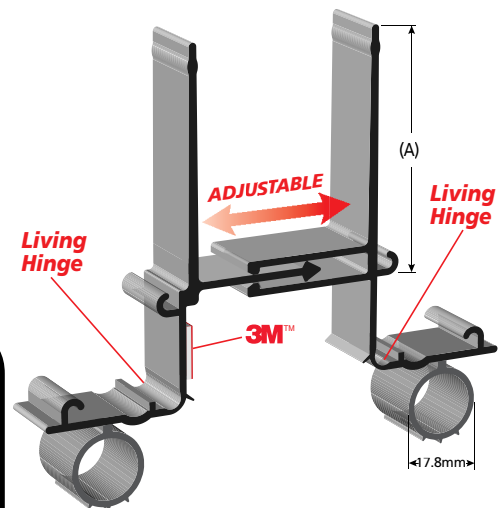
SNAP-IN DUAL FLAP

Part Number	Flap Length (A)	Wall Width (B)
I11233-1.750	44.5mm	47.6mm
I11233-2.000	50.1mm	
I11233-2.375	60.3mm	
I11233-2.500	6.4mm	
I11282-2.375	60.3mm	50.1mm
I11281-1.750	44.5mm	57.2mm
I11281-2.375	60.3mm	



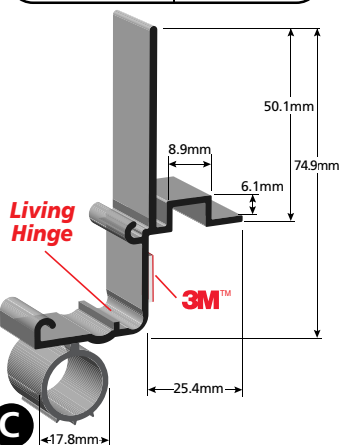
ADJUSTABLE SNAP-IN DUAL FLAP

Part Number	Flap Length (A)	Min. Wall Width	Max. Wall Width
I11285-1.750	44.5mm	31.8mm	57.2mm
I11285-2.375	60.3mm	31.8mm	57.2mm
I11285-2.875	73.0mm	31.8mm	57.2mm



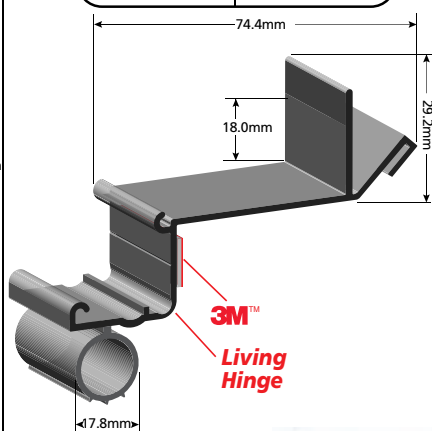
SNAP-IN BOTTOM PAN WITH WEAR BAR

Part Number	Flap Length
I11286-2.00	50.1mm



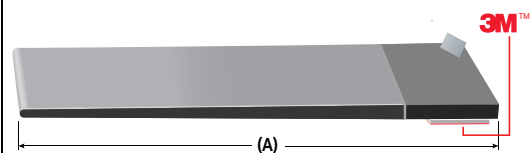
SNAP-IN BOTTOM PAN SEAL

Part Number	Part Length
I11242-2.00	74.4mm



BOTTOM FLAP

Part Number	Flap Length (A)
B.00	76.2mm
B.50	88.1mm
K.00	101.7mm



Patent #'s:
8,701,351; 8,875,443;
8,910,422

1-888-874-6565
www.trimlok.com

TRIM-LOK INC.

RV APPLICATIONS

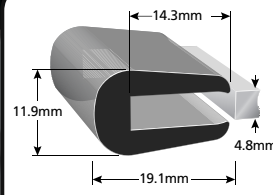
RV APPLICATIONS

RV PARTS Trim-Lok has been serving the RV industry at the OEM level as well as the replacement part level for over 40 years.

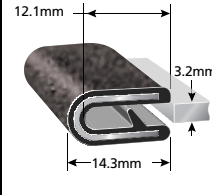
This page has been created to quickly and easily identify some of the most frequently used parts and some of their applications.

Each part has minimum quantities required at time of order.

VENT SEALS

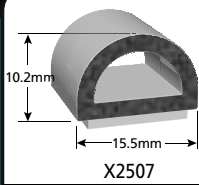


X1013

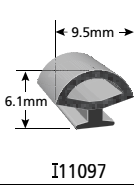


100B3X1/8

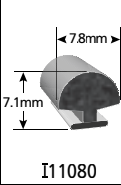
ENTRY DOOR SEALS



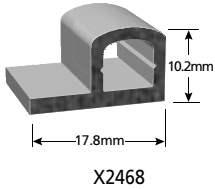
X2507



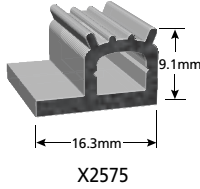
I11097



I11080

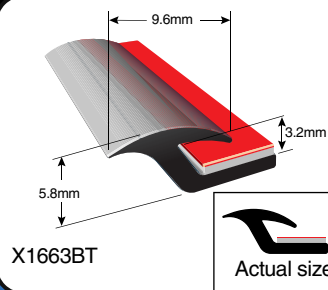


X2468



X2575

FENDER TRIM



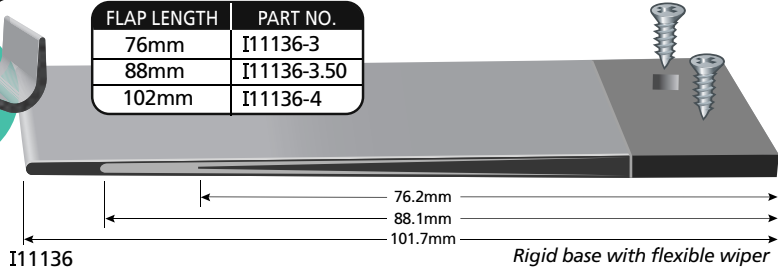
X1663BT

Actual size

Revolutionary Patented Snap-In Seal System!
See Page 27

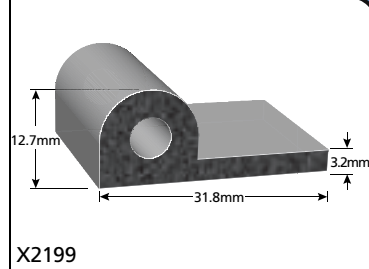
SLIDE OUT FLAPS

FLAP LENGTH	PART NO.
76mm	I11136-3
88mm	I11136-3.50
102mm	I11136-4

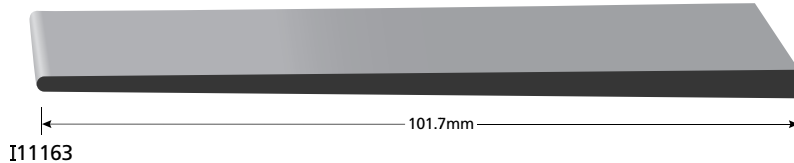


I11136

Rigid base with flexible wiper



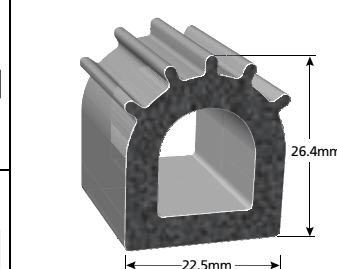
X2199



I11163



I11162

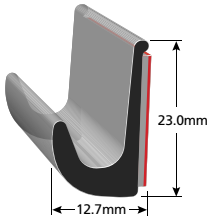
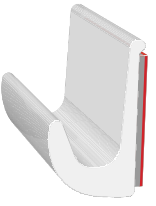


X2828

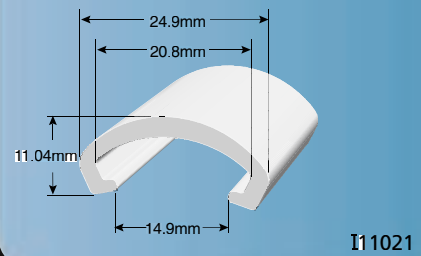
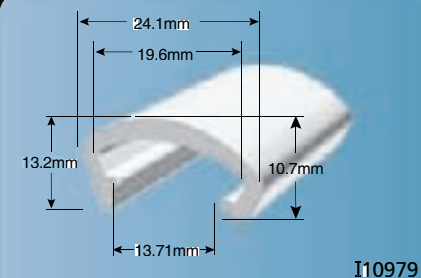
RV APPLICATIONS

RV APPLICATIONS

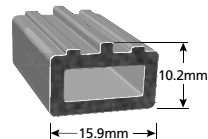
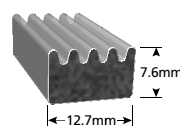
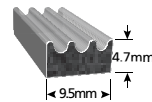
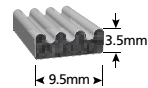
DRIP RAIL

Profile	Part No.	Color
	DRB	Black
	DRW	White

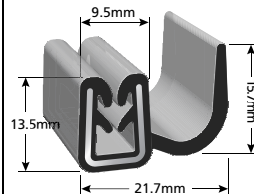
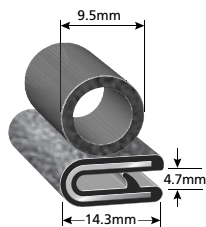
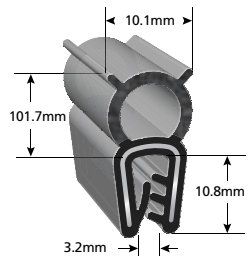
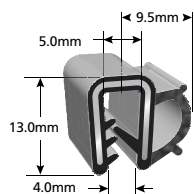
SCREW CAP COVERS



WINDOW SEALS



BAGGAGE DOOR TRIM SEALS



RUBBER SEAL



SEALS



Ozone Resistant
EPDM Rubber

Pressure Sensitive
Adhesive (PSA) Tape
with Peel-Off Liner

For the Best Tape Fit
See Page 42

FOR A WATER
TIGHT SEAL!



Rubber Seals come in a variety of specially designed shapes, made from custom formulated EPDM closed cellular sponge.

RUBBER SEAL DISCLAIMER: Due to a constant effort to update our Rubber Seal products, specifications are subject to change without notice and without incurring obligation. Because we cannot anticipate or control the many different conditions which this information and our products may be used, Trim-Lok does not guarantee the applicability, accuracy or the suitability of a product in any given situation. Users should conduct their own tests to determine the suitability of each product for a particular application. The products described here are sold without warranty either expressed or implied and the buyer assumes all responsibility for loss or damage arising from the handling and use of our products.

CLEANING AND APPLICATION INSTRUCTIONS

Regardless of bonding surface, it must be clean and free of surface contaminants such as oil, grease, mold release and dirt. Most bonding failures are due to improperly cleaned surfaces. Prior to applying any adhesive, clean surface with 50/50 isopropyl alcohol and water solution.



Product Specifications:

Recommended temperature rating for general applications:
-29°C. through +70°C.
(EPDM)

Application:

For optimum performance use 25% - 40% maximum compression with 25% being optimum.

Resistance Ratings:

Excellent resistance to water absorption, ozone, sunlight aging, low temperature, and compression set.

Flammability and Code Compliance:

FMVSS 302
UL 50E
UL 94HB

1-888-874-6565
TRIM-LOK®
INC.
www.trimlok.com

RUBBER SEAL

Part Number Example

Color: **1** X=BLACK, OW=WHITE

Rubber Seal Profile: **2** X105

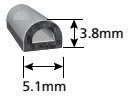
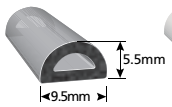
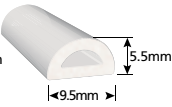
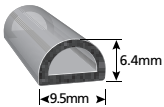
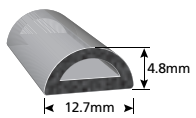
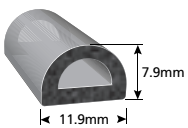
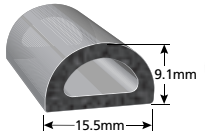
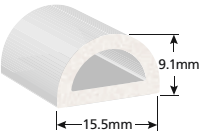
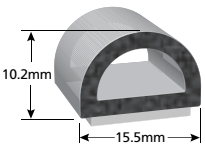
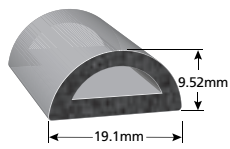
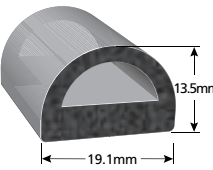
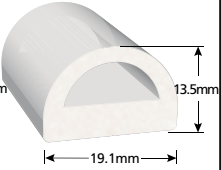
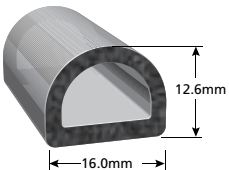
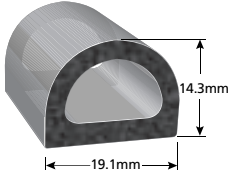
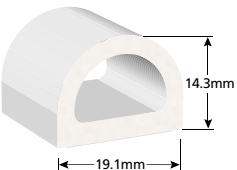
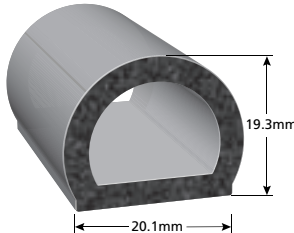
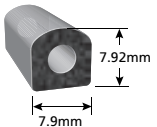
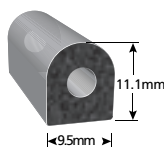
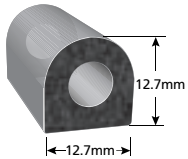
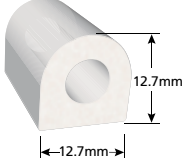
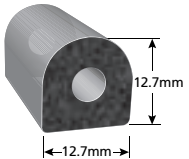
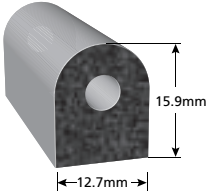
Tape Option: **3** BT

(If Applicable): **4** SINGLE

Single and Dual Option: SINGLE, DUAL

Tape Options:
 NT = No Tape
 HT = General Acrylic PSA
 BT = **3M**™ Bonded Tape System

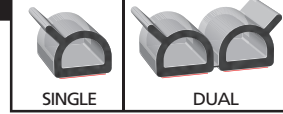
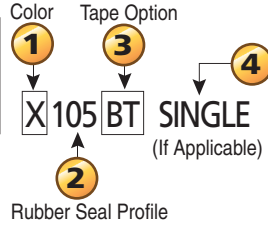
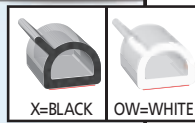
"D" SECTIONS

 X2476	 X1333	 OW1333	 X1153	 X1543	 X110
 X109	 OW109	 X2507	 X119	 X125	 OW125
 X2373	 X135	 OW135	 X1750	 X2576	
 X105	 X202	 OW202	 X101	 X2338	

See page 42 for tape options

RUBBER SEAL

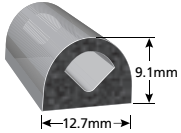
Part Number Example



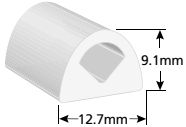
Single and Dual Option

Tape Options:
 NT = No Tape
 HT = General Acrylic PSA
 BT = 3M™ Bonded Tape System

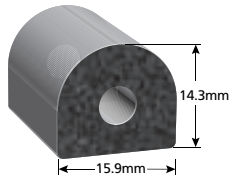
"D" SECTIONS



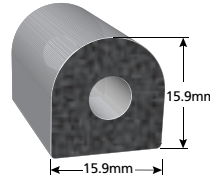
X108



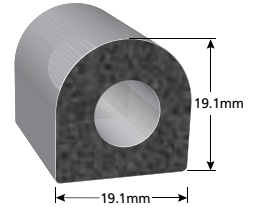
OW108



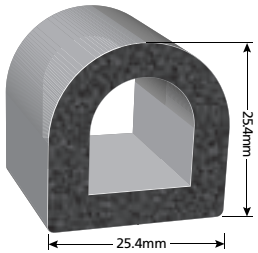
X2012HT



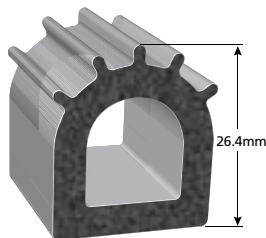
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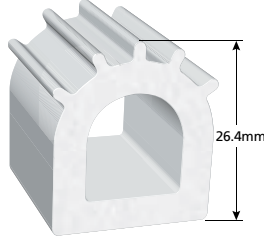
X1458



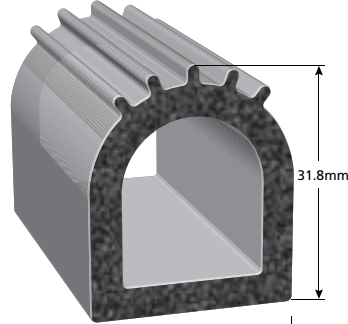
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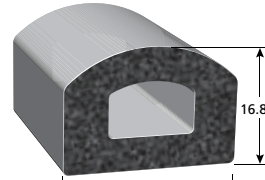
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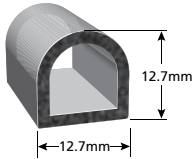
OW2828



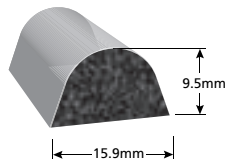
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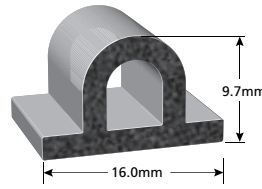
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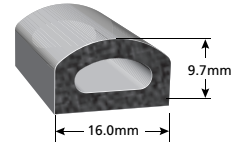
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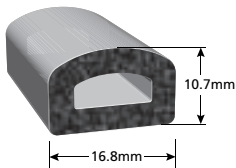
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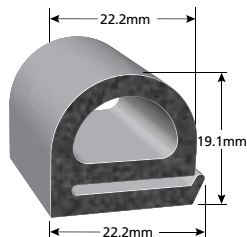
X1712



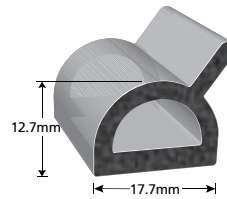
X1524



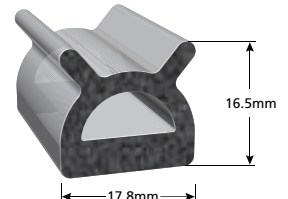
X2463



X1921



X5036



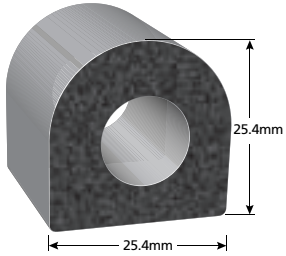
X2354

RUBBER SEAL

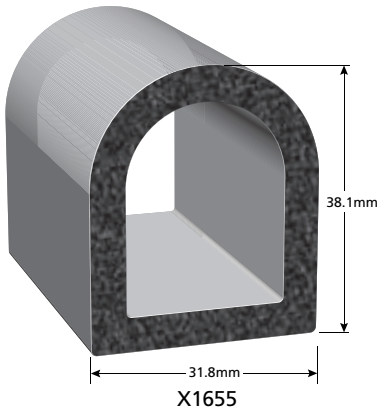


SEALS

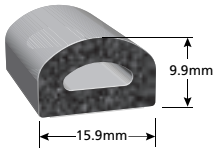
TRIANGLE SECTIONS



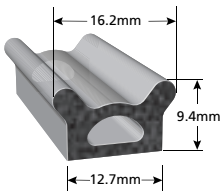
X1678



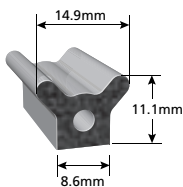
X1655



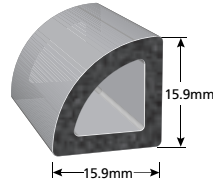
2495



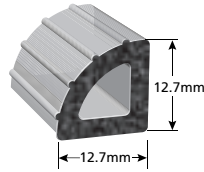
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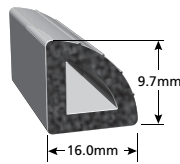
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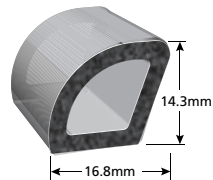
X2123



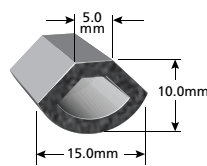
X2532



X2025



X1711



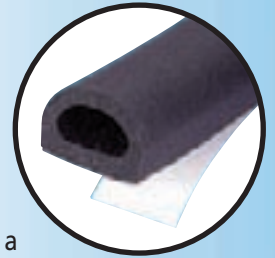
X1923

Adhesive Options – Choose the tape that fits your needs

“HT” GENERAL PURPOSE PRESSURE SENSITIVE ADHESIVE

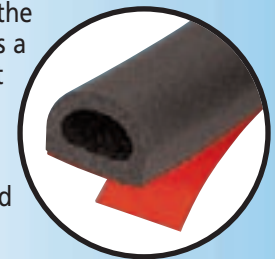
This acrylic based adhesive is best used to hold the rubber seal in place while installed in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -29°C. to +70°C.

Please Note: During application ambient temperature must be above 16° C.



“BT” 3M™ HIGH STRENGTH TAPE SYSTEM

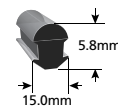
The ultimate bond between the rubber and substrate. Creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, can be used under high loads of stress and force. Has low initial tack for easy re-positioning during installation and requires 72 hours of cure time for full bond strength. Good heat performance -29°C. to +70°C.



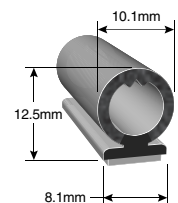
See our How to Install video at:
www.rubber-seal-install.info



PEDESTAL SEALS



DD6109

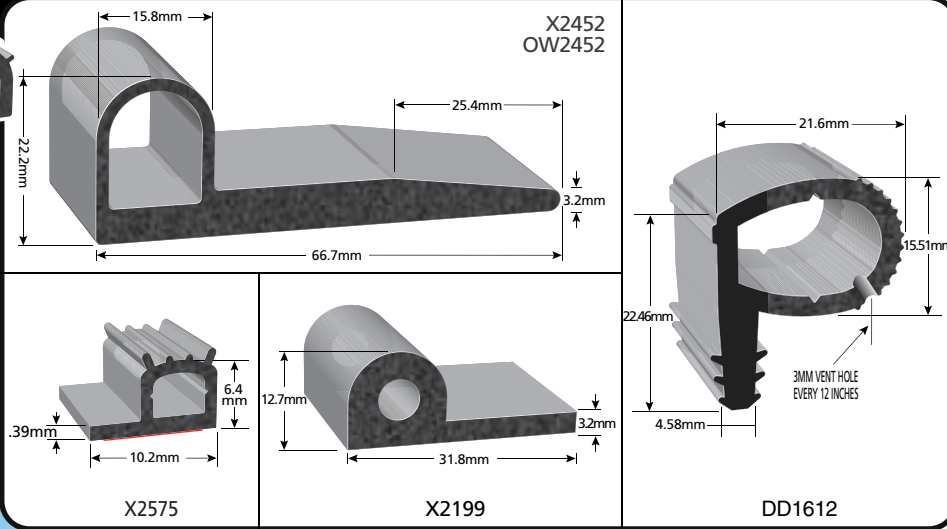


DD1604

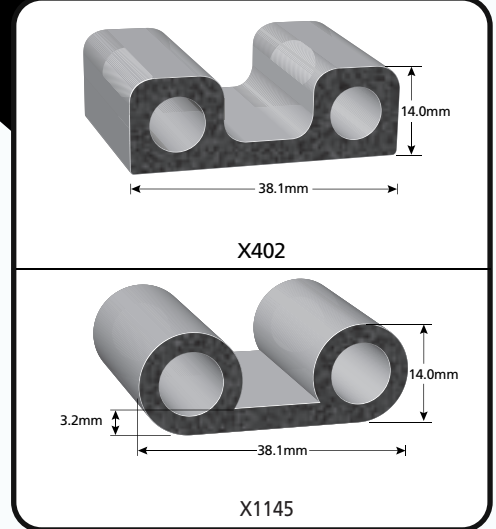
See page 42 for tape options

RUBBER SEAL

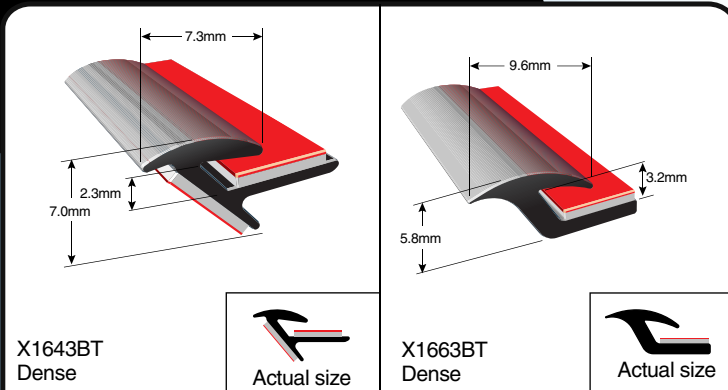
"P" SEALS



LID SEALS



FENDER FLARE TRIMS



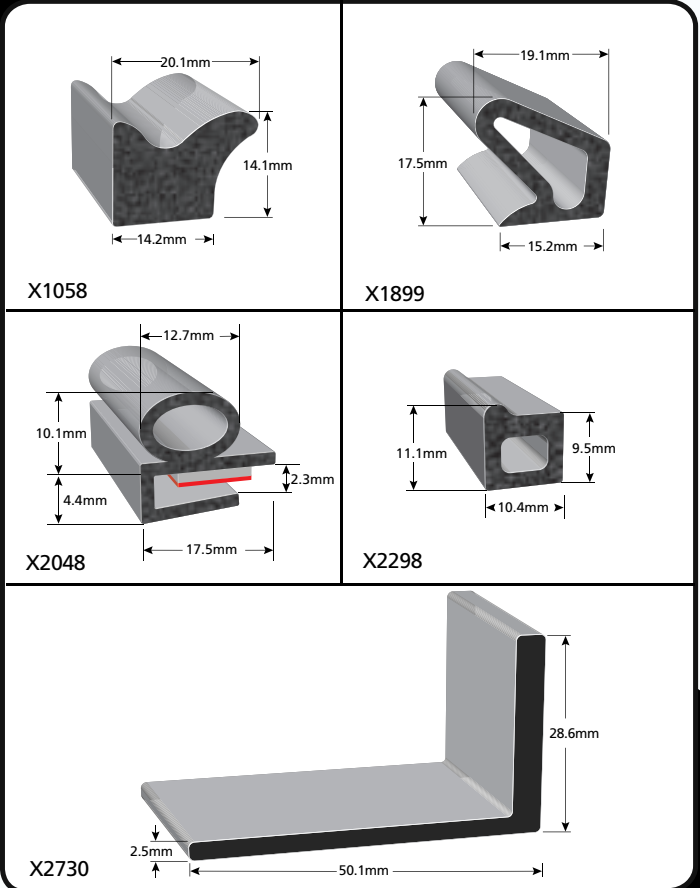
Fender Flare Trim is an ozone resistant EPDM rubber that mounts between the flare and the body. **3M™** automotive grade tape creates a solid bond between both surfaces.



Easily installed before fender flare is installed against body to isolate vibration and provide an attractive finish.



ADDITIONAL PROFILES



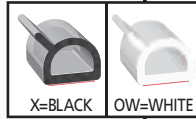
See page 42 for tape options

1-888-874-6565

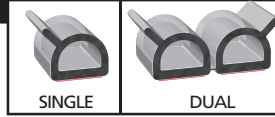
TRIM-LOK INC.
www.trimlok.com

RUBBER SEAL

Part Number Example



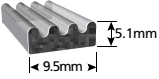
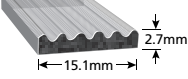
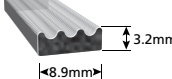
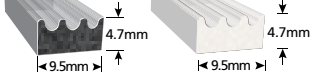
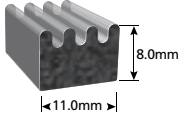
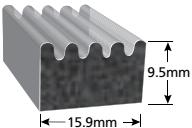
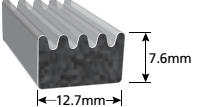
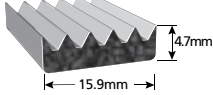
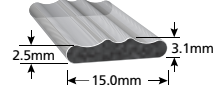
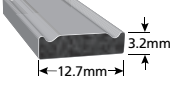

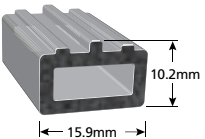
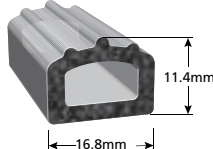
Color **1**
 Tape Option **3**
X105 BT **SINGLE**
 (If Applicable)
2
 Rubber Seal Profile



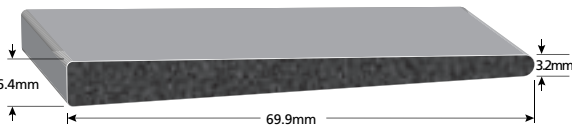
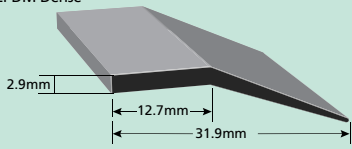
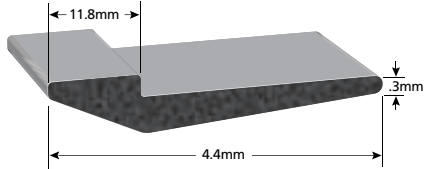
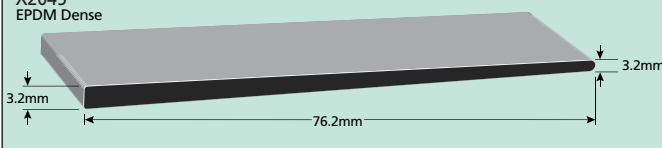
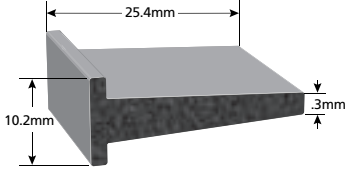
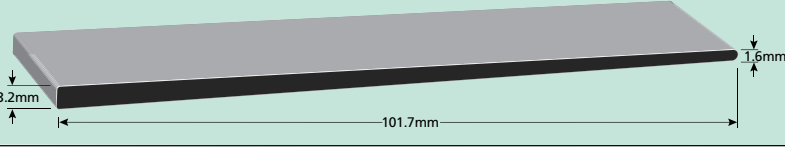
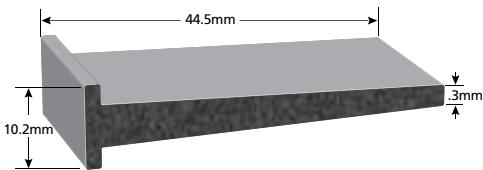
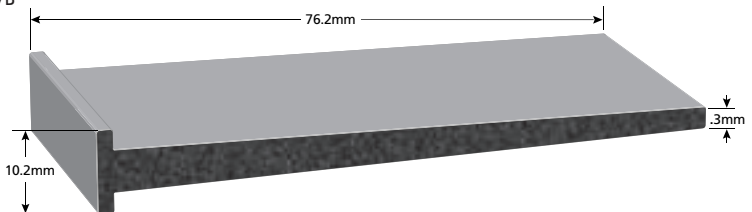
Single and Dual Option

Tape Options:
 NT = No Tape
 HT = General Acrylic PSA
 BT = 3M™ Bonded Tape System

RIBBED SECTIONS

 <p>X2421</p>	 <p>X1568</p>	 <p>X2266</p>	 <p>X113 OW113</p>	 <p>X1698</p>
 <p>X103</p>	 <p>X2897</p>	 <p>X1621</p>	 <p>X376</p>	 <p>X112</p>
 <p>X114 OW114</p>	 <p>X1705</p>	 <p>X2469</p>		

FLAP SECTIONS

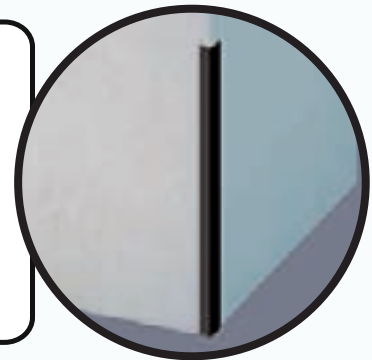
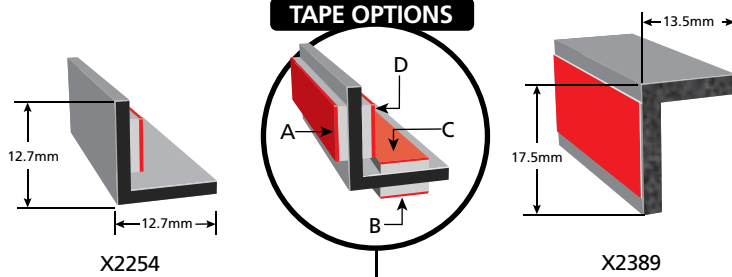
<p>X2877</p> 	<p>X2248 EPDM Dense</p> 
<p>8B</p> 	<p>X2045 EPDM Dense</p> 
<p>5B</p> 	<p>X2064 EPDM Dense</p> 
<p>6B</p> 	<p>7B</p> 

See page 42 for tape options



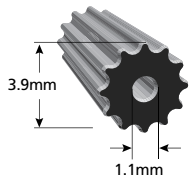
RUBBER SEAL

CORNER GUARD

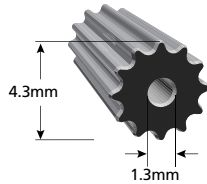


See page 42 for tape options

SPLICE CORD & WELTING



I11090

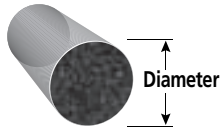


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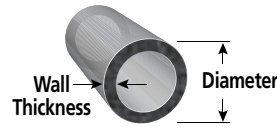
Profiles shown not to scale

TUBING AND CORD

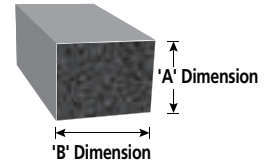
SOLID ROUND



TUBING



SOLID RECTANGLE



Part#	Diameter
X301	6.4mm
X303	9.7mm
X305	12.7mm
X307	15.9mm

Part#	Diameter	Inside Dim.	Wall Thickness
X310	5.1mm	4.4mm	.79mm
X311	7.0mm	5.2mm	.89mm
X313	9.7mm	.71mm	12.7mm
X315	11.1mm	9.2mm	1.5mm
X317	16.0mm	12.0mm	2.0mm
X319	19.1mm	14.3mm	2.4mm
*X321	25.4mm	1.9mm	3.2mm

Part#	'A' Dim.	'B' Dim.
X272	6.4mm	12.7mm
X273	9.7mm	12.7mm
X274	6.4mm	1.9mm
X275	12.7mm	1.9mm
X1449	1.9mm	9.5mm
X1450	1.9mm	3.2mm
X268	6.4mm	6.4mm

FOR A WATER TIGHT SEAL!



Part Number Example

Color: X=BLACK, OW=WHITE

Tape Option: 1 (Rubber Seal Profile), 2 (If Applicable), 3 (SINGLE), 4 (DUAL)

Example Part Number: X105 BT SINGLE (If Applicable)

Single and Dual Option

Tape Options:
 NT = No Tape
 HT = General Acrylic PSA
 BT = 3M™ Bonded Tape System

PACKAGING OPTIONS



OPTION 1

These boxes are designed to allow the customer to feel the part while still preserving the integrity of the packaging. This option also has a foldable tab allowing them to be hung on a peg or stacked on a shelf.

<p>100-1/8</p>	<p>100-1/8</p>	<p>X113HT Dual 500 ft.</p>
<p>X1333HT</p>	<p>X202HT</p>	<p>X135HT</p>

AM100B3X1/8-25	25 packs of black 100-1/8	(7.5 m)
AM100W3X1/8-25	25 packs of white 100-1/8	(7.5 m)
AMX113HT-50	25 packs of black X113HT	(15.0 m)
AMX202HT-25	25 packs of black X202HT	(7.5 m)
AMX1333HT-50	25 packs of black X1333HT	(15.0 m)
AMX135HT-10	25 packs of black X135HT	(3.0 m)

OPTION 2

This packaging option is a hangable poly bag that captures and protects the parts. This option is also available in for those customers that need a private label attached.

Hanging Polybag Option



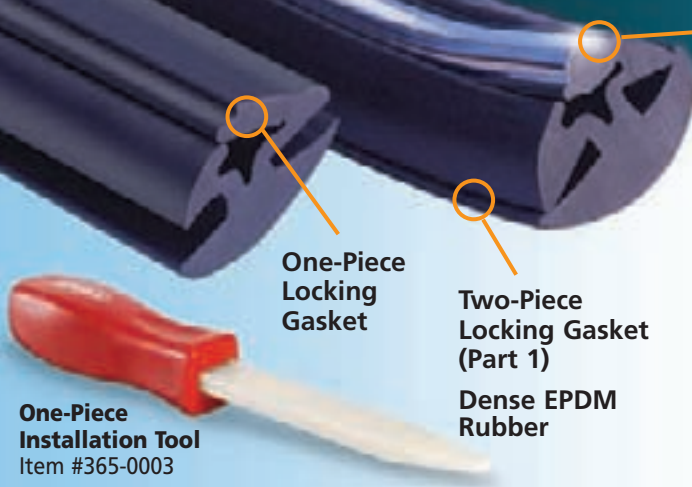
<p>AMHC-100B3X1/16-25 <i>(See page 6)</i></p>	<p>AMHC-100B3X3/16-25 <i>(See page 6)</i></p>
<p>AMHC-12B100B7X3/16C-25 <i>(See page 22)</i></p>	<p>AMHC-4100B3X1/16C-25 <i>(See page 19)</i></p>

Minimums and lead times may apply.

LOCKING GASKET



SEALS



Locking Key (Part 2)

One-Piece Locking Gasket

Two-Piece Locking Gasket (Part 1)

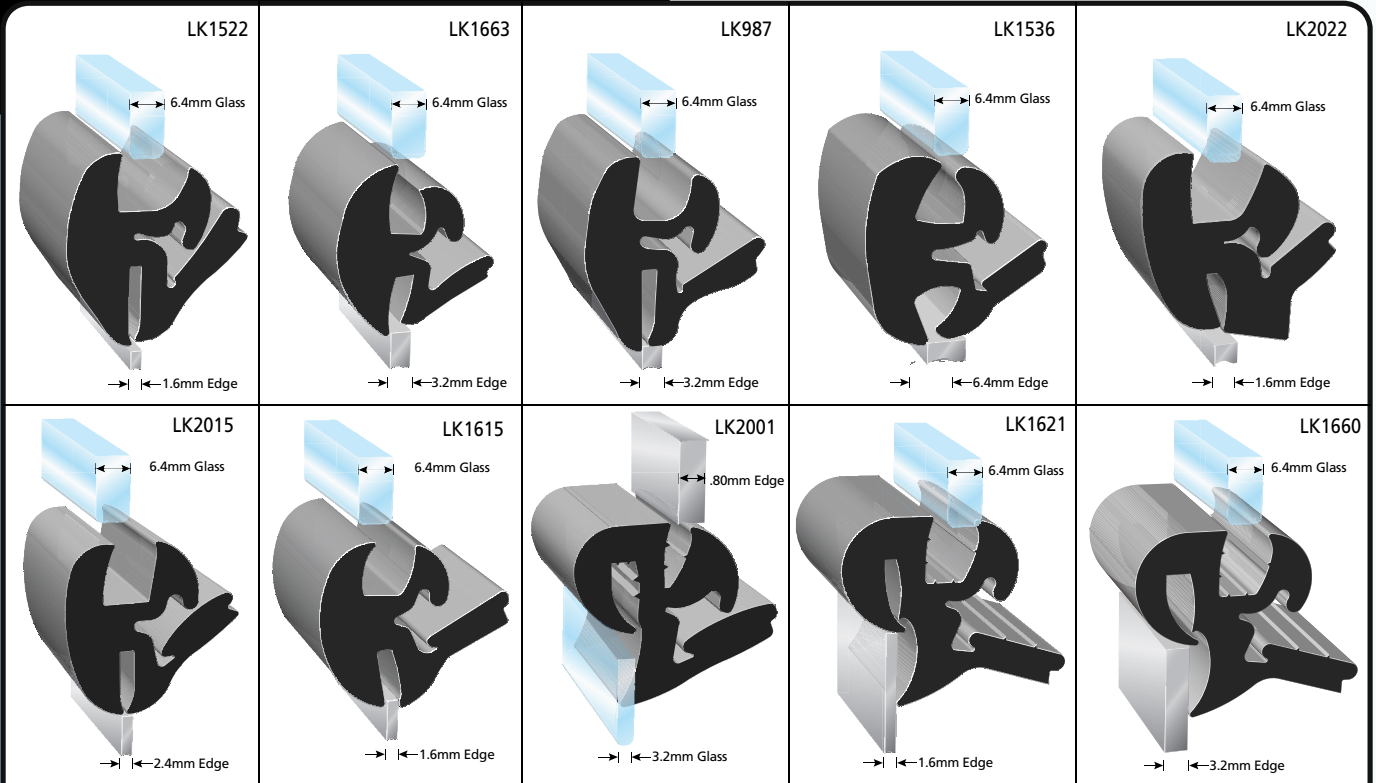
Dense EPDM Rubber

One-Piece Installation Tool
Item #365-0003

Locking Gasket is an EPDM dense rubber extrusion designed to lock in the installation of stationary windows or windshields. Locking Gaskets provide a secure seal between a metal or fiberglass body panel and a glass or plexiglas window. Available in one-piece and two-piece styles with a locking key, and are highly resistant to numerous environmental conditions. Slip coating available upon request.

- Resistance to Ozone — Excellent
- Water Absorption — Excellent
- Sunlight Aging — Excellent
- Low Temperature — Excellent
- General Temperature Rating -40°C. to + 100°C.
- Flammability and Code Compliance — FMVSS 302

ONE-PIECE LOCKING GASKETS

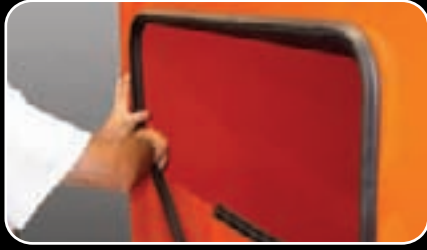


	Part Number	Glass Panel Thickness	Body panel thickness	**Minimum recommended clearance between glass and edge	Overall Height	Minimum recommended radius of panel opening	Weight per foot
<p>** Minimum Recommended Clearance</p>	LK1522	4.8mm - 6.4mm	0.9mm - 1.7mm	7.6mm	27.2mm	6.36mm	0.275 lbs.
	LK1663	4.8mm - 6.4mm	2.3mm - 3.6mm	5.6mm	22.9mm	38.1mm	0.196 lbs.
	LK987	4.8mm - 6.4mm	2.3mm - 3.6mm	6.7mm	27.2mm	6.36mm	0.246 lbs.
	LK1536	4.8mm - 6.4mm	4.8mm - 6.4mm	10.3mm	27.7mm	88.1mm	0.225 lbs.
	LK2022	6.4mm - 7.1mm	1.0mm - 2.0mm	7.1mm	24.6mm	6.4mm	0.323 lbs.
	LK2015	5.1mm - 6.4mm	1.9mm - 2.4mm	6.6mm	24.1mm	6.4mm	0.236 lbs.
	LK1615	4.8mm - 6.4mm	1.5mm - 2.3mm	7.6mm	23.0mm	6.4mm	0.275 lbs.
	LK2001	3.0mm - 3.6mm	0.8mm - 1.5mm	*4.1mm	25.4mm	6.4mm	0.286 lbs.
	LK1621	4.8mm - 6.4mm	1.2mm - 1.9mm	*3.6mm	23.8mm	50.0mm	0.26 lbs.
	LK1660	4.8mm - 6.4mm	1.9mm - 3.6mm	*3.6mm	25.4mm	50.0mm	0.293 lbs.

* Offset dimension between glass and body panel.

LOCKING GASKET

INSTALLATION



1. Secure Locking Gasket to body panel.

2. Lubricate Locking Gasket. Then slide glass in bottom first.

3. Finish working rubber around glass with tools found on pages 40-41.

TWO-PIECE LOCKING GASKETS

Part 1

See our How to Install video at: www.locking-gasket-install.info



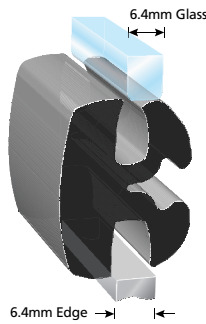
LK1035



LK1179



LK1488



LK1456

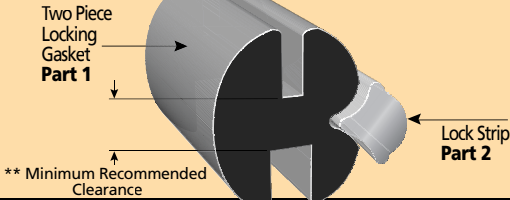


LK1696



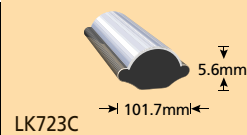
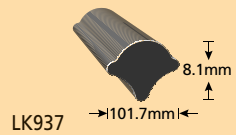
Part 2 LOCKING KEY OPTION

Installed Profile Example

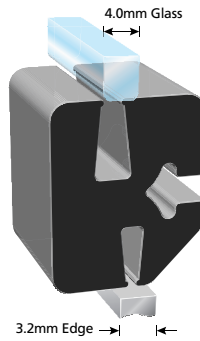


Black Insert Key

Chrome Mylar Strip Insert Key



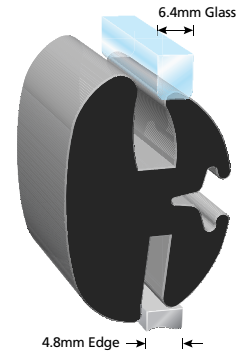
LK1573



LK2016



LK2004



Part Number	Glass panel thickness	Body panel thickness	**Minimum recommended clearance between glass and edge	Overall Height	Minimum recommended radius of panel opening	Weight per foot	Matching black insert key part number (part 2)	Matching chrome insert key part number (part 2)
LK1035	4.8mm - 6.4mm	1.3mm - 2.4mm	5.8mm	21.6mm	57.2mm	0.155 lbs.	LK937	LK723C
LK1179	4.8mm - 6.4mm	2.3mm - 3.6mm	7.6mm	27.1mm	63.6mm	0.277 lbs.	LK937	LK723C
LK1488	4.8mm - 6.4mm	4.8mm - 6.4mm	7.6mm	25.4mm	88.1mm	0.202 lbs.	LK937	LK723C
LK1456	4.8mm - 6.4mm	4.4mm - 4.8mm	7.6mm	24.1mm	50.1mm	0.198 lbs.	LK937	LK723C
LK1696	3.5mm - 6.4mm	4.4mm - 4.8mm	6.6mm	24.1mm	50.1mm	0.193 lbs.	LK937	LK723C
LK1573	3.2mm - 4.7mm	2.5mm - 3.6mm	6.2mm	24.4mm	101.7mm	0.289 lbs.	LK937	LK723C
LK2016	4.6mm - 5.6mm	2.5mm - 3.3mm	6.7mm	32.8mm	101.7mm	0.358 lbs.	LK937	LK723C
LK2004	4.6mm - 5.6mm	2.3mm - 3.2mm	9.0mm	27.2mm	63.6mm	0.241 lbs.	LK937	LK723C

See page 40-41 for more information on Locking Gasket installation tools.

TOOLS AND ACCESSORIES

(A) Instant Adhesive

A superior adhesive bond on "hard to glue" surfaces that creates a secure seal on corners and joints. It protects TRIM-LOK products against harsh conditions by bonding ends securely. This product bonds rubber, plastic, fiberglass, metal, wood, paper, leather, and foam. It cures in 0 - 0.25 seconds with a temperature rating of -7°C. to +66°C., with full cure in 24 hours.

1.2 oz (34g) a bottle
STOCK #4401TL

(B) Straight Edge Clipper

A compact hand-held tool that creates a professional appearance on most applications. Product comes with 2 replacement blades.

(2 blades/pkg.)

STOCK #WCSC1

Replacement Blades #RBA

(C) EC-1 Tool

General purpose cutter.
STOCK #EC-1

(D) Handheld Roller

A handheld roller to assist with the correct application pressure needed for all Rubber Seal adhesives.

STOCK #HR-1

(E) Ball End for 1-piece Locking Gasket

This tool has a small, round steel ball on the end. Once the steel ball is inserted down into the rubber gasket, it is very difficult for it to come out. If it should slip out of the gasket, there is less of a chance you will scratch the paint of the vehicle you are working on.

STOCK #365-0007

(F) Lock Strip Insertion

Features off-set handle to keep hands away from glass and two double end tips that will fit most applications. The unique design allows the tip to swivel 90 Degrees. Intended for 2-piece locking gaskets.

STOCK #365-0008

(G) Plastic Installation Tool

Specifically designed to ensure a safe, easy, and efficient installation of one piece Locking Gaskets for stationary windows and other glass applications.

STOCK #365-0003



ACCESSORIES



22.23mm
BITE HEIGHT 12.7mm

22.23mm
BITE HEIGHT 6.35mm

(H) Rubber Seal 90° Miter Tool
Heavy-duty construction provides clean, 90° miter cuts with minimal effort. Blade opens 12.7mm. Larger rubber seal parts may be cut by compressing the overall height.
STOCK# GS849RS
Blade Replacement #GS848RS

(I) 90° Miter Tool
A perfect miter with the close of your hand! This tool is designed to miter, notch or trim a variety of materials, including metals, plastics, and mitering metal core trim. Blade opens 6.35mm.
STOCK #GSS851
Blade Replacement #GS850

(J) Locking Gasket Tool Kit
Specifically designed to ensure a safe, easy and efficient installation of Locking Gaskets for stationary windows and other glass applications.
STOCK #365-0000

(K) Pneumatic Hammer
This palm size pneumatic hammer applies trims and seals where speed and high volume installations are essential. This product eliminates the need for a variety of cumbersome hammers and mallets.
STOCK #AH-1
O-Ring Replacement Kit #AS-OK-151
Tip #AH-T-15-SS

(L) Gasket Rope Insert
This handy gasket rope insert tool is designed to ease the rope under the lip and seat it in the groove of the gasket. It comes with a sturdy 6.10 meter rope.
STOCK #365-0005

(M) Pigtail for 1-piece Locking Gasket
It can be difficult to fold the self-locking rubber into the locking part. This tool solves this problem by rolling the locking lip into the body easily.
STOCK #365-0006

ACCESSORIES

Utilizing the Right Material

EPDM (Ethylene-Propylene-Diene-Monomer) is well known for its excellent ozone, weathering and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for outdoor use.

Neoprene (Polychloroprene) has moderate resistance to oils and gasoline. It features good flame resistance, weathers well and has very good resistance to abrasion, flex cracking, alkalis and acids. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Neoprene is generally considered an excellent all-purpose elastomer with a solid balance of properties and few limitations.

Nitrile (Acrylonitrile-Butadiene) has very good oil and abrasion resistance to alkalis and acids. Nitrile must be specially compounded for resistance to ozone, sunlight and natural aging. It has poor resistance to oxygenated solvents. Nitrile is superior to neoprene in oil and solvent resistance, but is not recommended for applications where it is exposed to severe weathering.

Nitrile PVC provides premium performance and long-term reliability in very harsh and corrosive environments. Has exceptional resistance to heat aging and a broad range of fuels, solvents and chemicals makes it ideal for many demanding aerospace, automotive and industrial applications. Fluoroelastomers also offer excellent resistance to weather, ozone, oxygen and sunlight, and are inherently more flame retardant than hydrocarbon rubbers. Fluoroelastomers have poor resistance to ketones, ester, ethers, amines and aqueous bases (e.g., ammonia and sodium hydroxide).

TPE (Thermoplastic Elastomers) are materials that have the properties and performance of rubber, but are processed like thermoplastics. Performance properties are similar to conventional thermosets such as EPDM or neoprene. TPE has good direct flame resistance as well as aliphatic and aromatic hydrocarbon solvents, oil and gasoline.

PVC has excellent impact strength, good resilience, tensile strength, abrasion resistance and maintains flexibility at lower temperatures. It is not the polymer of choice when resistance to oil, gasoline and hydrocarbon solvents is required.

Silicone Rubber offers good resistance to extreme temperature, being able to operate normally from -46°C. to 260°C.+ while retaining flexibility. And, at extreme temperatures, silicone's tensile strength, elongation, tear strength and compression set can be far superior to conventional rubbers.

CLEANING AND APPLICATION INSTRUCTIONS

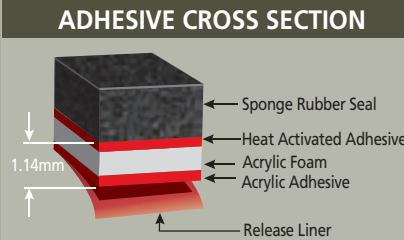
Regardless of what bonding surface you apply the gasket to, it must be clean and free of surface contaminants such as oils, greases, mold releases and dirt in general. Most bonding failures are not due to the adhesive failing but, instead the failure to properly clean the surfaces. Prior to applying any of these adhesives, clean surface with 50% denatured alcohol and 50% water solution.

Choosing the Right Adhesive

ADHESIVE OPTIONS

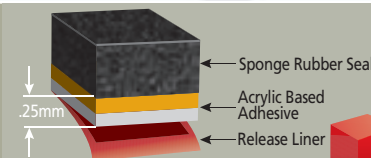
BT 3M™ BONDED TAPE SYSTEM

The ultimate bond to the rubber and the ultimate bond to the substrate. Specifically designed to perform in dynamic applications, this engineered tape system creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, low initial tack for easy repositioning during installation and needs 72 hours of cure time to come to full bond strength. Good heat performance -29°C to +70°C.



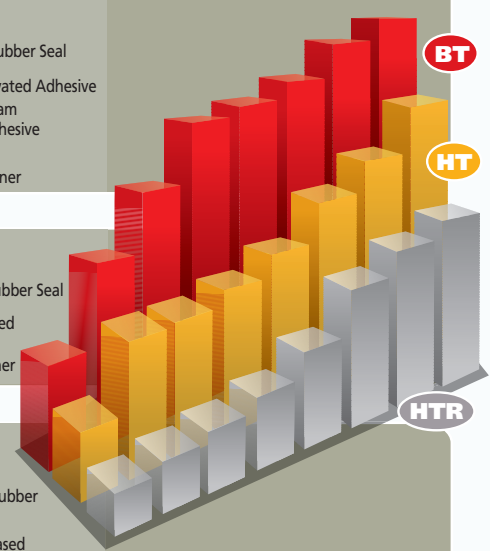
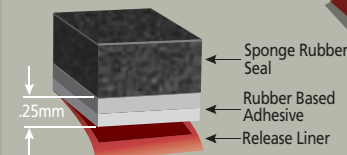
HT STANDARD PRESSURE SENSITIVE ADHESIVE

This acrylic based adhesive is best when used to hold the rubber seal in place in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -29°C to +70°C.



HTR HIGH TACK PRESSURE SENSITIVE ADHESIVE

This rubber based adhesive is best when used to hold the rubber seal in place while installing in static applications or compressed between two stationary objects. HTR has better initial tack as well as adhering to some difficult bond surfaces such as polypropylene and polyethylene. Heat limitations -29°C to +54°C.



Trim-Lok's Quality is First!

Since 1971 customer satisfaction has been our number one priority. Our objective is to ship quality and reliable products to all of our valued customers. Our goal is to maintain a Quality Management System that meets or exceeds the requirements of ISO/TS 16949 and ISO 9001.

Trim-Lok's Service

Trim-Lok's Mission is: "To be the leader and trusted supplier of choice for innovative Trim and Seal solutions." With over 40 years of consistent growth Trim-Lok has proven to its customers that premier customer service and quality is the priority. Trim-Lok has provided support to their customers by shipping on time for both off-the-shelf and custom extruded parts.

Trim-Lok Custom Fabricated Solutions

Trim-Lok brings the most experienced team in the industry toward the development of custom fabricated solutions across all of the industries it serves. Trim-Lok's product development assistance unifies industrial design, engineering rigid prototyping and manufacturing to serve their customers. Trim-Lok's product development team brings high caliber mechanical design, excellent materials knowledge, and strong manufacturing expertise. All of our processes involve continuous improvement and our employees are recognized for their contributions to this end. All aspects of Trim-Lok from custom design to engineered solutions to on-time deliveries are centered around our highest priority – Keeping our customers satisfied.

TRIM-LOK'S CAPABILITIES & DELIVERABLES

MATERIALS

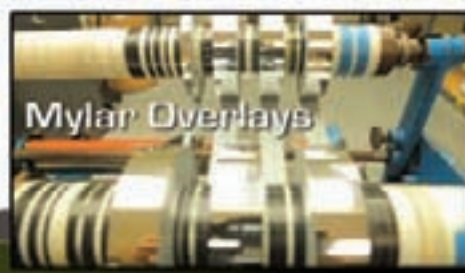
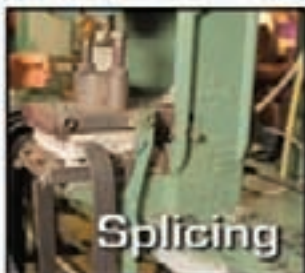
Rubber

- EPDM (Ethylene-Propylene-Diene Monomer)
 - Sponge and various durometers of Dense
- Nitrile (BUNA-N) - Dense
- Nitrile PVC (N/PVC) - Sponge
- Neoprene (CR, Polychloroprene)
 - Sponge and various durometers of Dense
- Silicone (SI) - Sponge and various durometers of Dense

Plastic

- TPE, TPO, TPR, TPU, TPV
- PVC - Flame Resistant
- PVC - Flexible and Rigid
- Polyethylene (HDPE, LDPE, LLDPE)
- Acrylonitrile-Butadiene-Styrene (ABS)
- Polypropylene

- Single and Co-Extrusions
- High Tolerance Splicing
- Plastic Welding
- Pressure Sensitive Adhesives
- Continuous or Cut to Length
- Custom Design/Profile
- Custom Kit Assemblies
- Private Label Packaging
- Custom Color Matching
- Notching
- In-line Printing
- Mitered Corners and Frame Assemblies
- Hot Bonded Corners
- Cold Bonded Corners
- Injection Molded Corners
- Film Splicing
- Drilling / Punching
- Decorative Mylar Application
- Slip Coating





TRIM-LOK, INCORPORATED LIMITED WARRANTY

Trim-Lok[®], Inc. warrants all applicable products to be free from defects in material and workmanship for a period of ninety (90) days from date of purchase. This warranty does not include damage to products resulting from accident, misuse, improper installation or storage, and unauthorized alterations.

Trim-Lok's warranty obligation shall be limited to furnishing substitute products for original products, which in Trim-Lok's sole judgement, have proven defective in material or workmanship within the ninety (90) day warranty period.

Any implied warranties of merchantability or propriety for any particular purpose, shall be strictly limited in duration to that of the express warranty set forth above. In no event shall Trim-Lok be liable for any special, incidental or consequential damages resulting from the manufacture, sale, or use of these products under any legal theory. Said damages shall include, but not be limited to, lost profits, damage to property, or damages for personal injury. Trim-Lok's liability shall in no case exceed the price paid for the product claimed to be defective.

RETURNS:

Trim-Lok will not accept returns without prior authorization and an RMA number issued and marked on the return merchandise. Returns may be subject to shipping and restocking charges. Trim-Lok reserves the right to ship and bill up to 10% over and under quantity ordered on all parts.

NOTE:

Some ingredients used in these products, or their component materials, may not be compatible with certain surfaces. These ingredients may cause staining and or other consequential damages.

CATALOG INFORMATION:

The information contained in this catalog is based upon data believed to be accurate. Specifications and products are based upon information at the time of printing and are subject to change without notice and without incurring liability. No guarantee or warranty is made of the catalogs accuracy. Trim-Lok assumes no liability for product failure unless specifically stated in writing by an authorized representative of Trim-Lok. No warranties, expressed or implied, other than Trim-Lok's written limited warranty, will be honored.



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