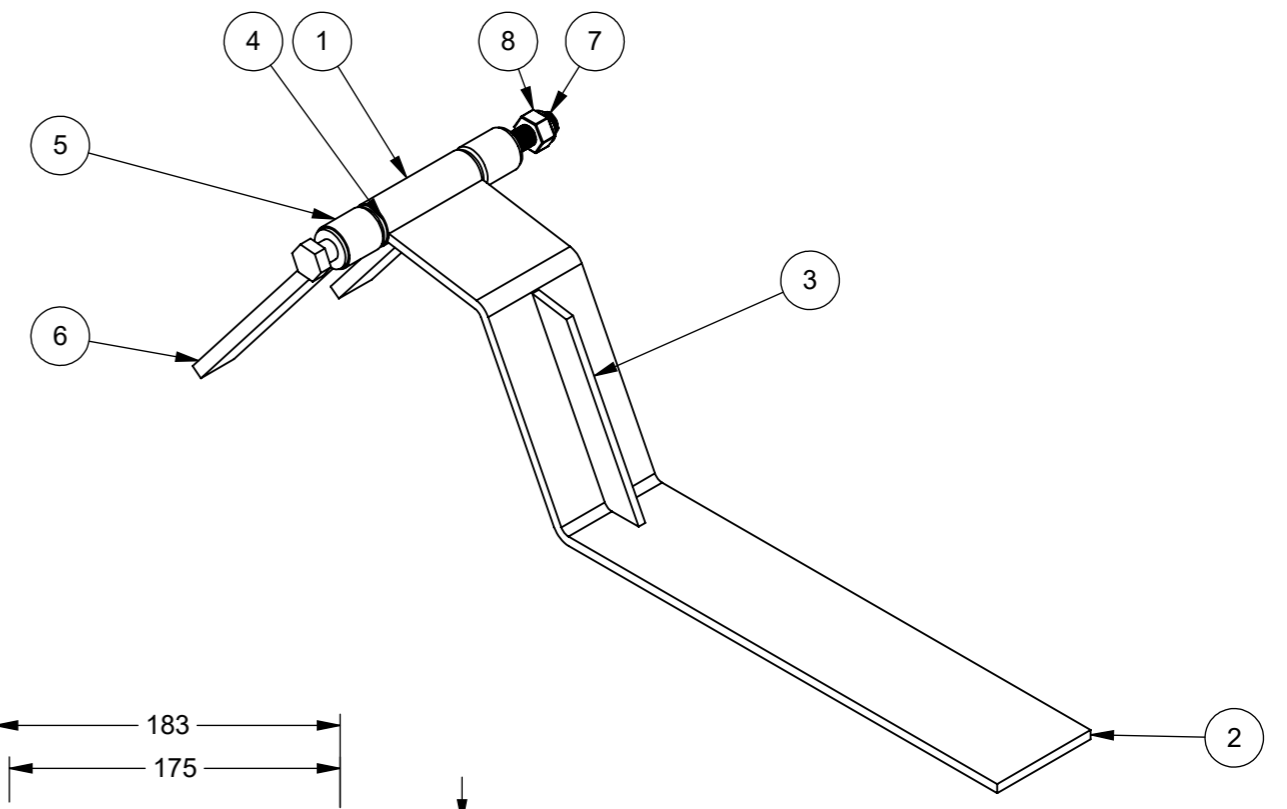
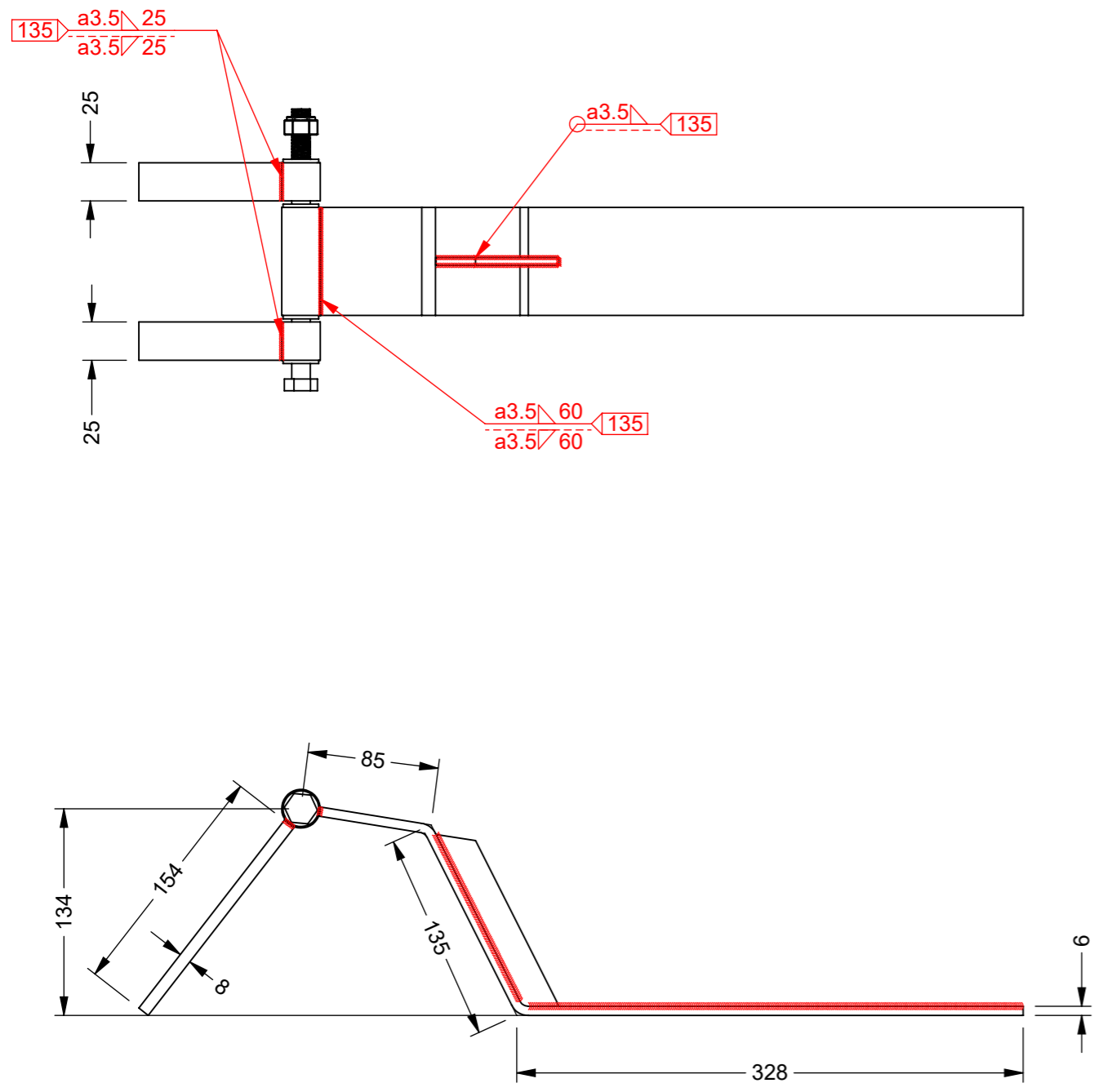


IF IN DOUBT ASK

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1978-002-1	M/STEEL MAIN HINGE BOLT HOUSING	1
2	1978-002-2	M/STEEL HINGE MAIN BODY	1
3	1978-002-3	M/STEEL STIFFENING RIB	1
4	1978-002-4	M12 NYLON BUSH - 26.5 O/A	4
5	1978-002-5	M/STEEL LEG BOLT HOUSING	2
6	1978-002-6	M/STEEL LEG	2
7	1978-002-8	M/STEEL M12 BOLT - 183 O/A	1
8	1978-002-9	M/STEEL M12 NYLOC NUT	1



ZONE	REV.	DESCRIPTION	DATE	APPROVED
	3	RE-DRAWN IN SOLIDWORKS	17/10/2023	U.F

REVISIONS

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm	
TOLERANCES	SURFACE FINISH 1.6um Ra
0.5 - 6 = ±0.1mm	FILLET RADII 0.5 TO 1.0
6 - 30 = ±0.2 mm	SQUARENESS 0.05 IN 25
30 - 120 = ±0.3 mm	PARALLELISM 0.05 IN 25
120 - 400 = ±0.5 mm	RUNOUT 0.1
400 - 1000 = ±0.8 mm	ANGLES ±0.5°
1000 - 2000 = ±1.2 mm	
2000 - 4000 = ±2.0 mm	

MATERIAL: SEE TABLE
 MASS: 2.64
 ZINC PLATED TO 8 MICRONS THICK
 FINISH: WITH CLEAR JS500 TOP COAT

DRAWN BY: UF
 CHECKED BY: A.P
 DESCRIPTION: TAIL-LIFT HINGE ASSEMBLY

A3

APPROVED BY: A.P
 NUMBER: 1978-002
 REVISION: 3
 SHEET: 1 of 1

ORIGINATION DATE: 16/10/2023
 SCALE: PROPORTIONAL - DO NOT SCALE
 REF SCALE 1:5 WHEN PRINTED ON A3



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 REMOVE ALL SHARP EDGES AND BURRS
 PART FINISHING AND MARKING TO CESF001

