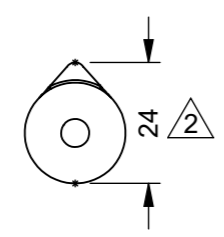
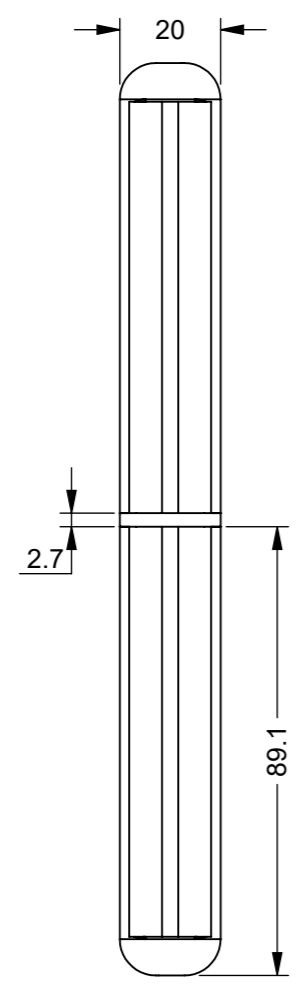
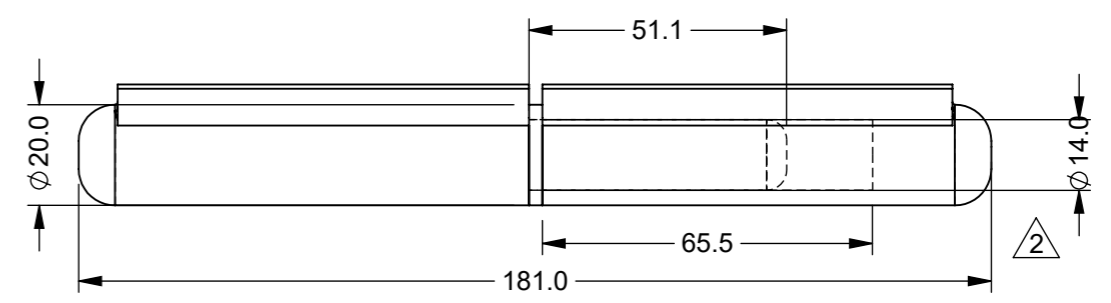
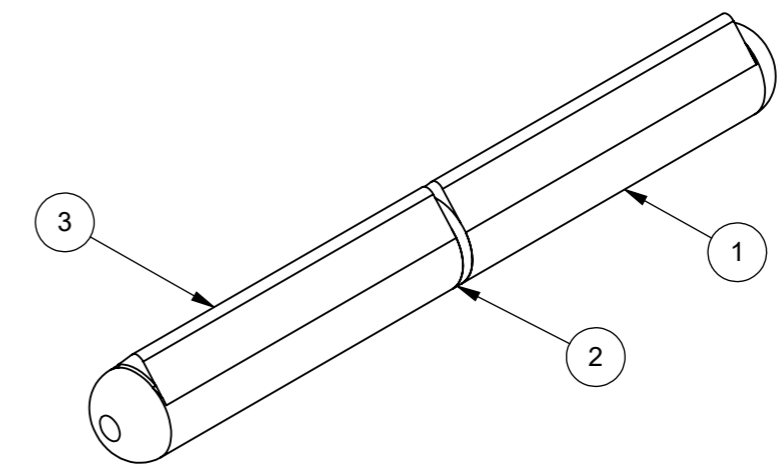


IF IN DOUBT ASK



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2217-010-1.ipt	CARBON STEEL HINGE BASE	1
2	2217-010-2.ipt	BRASS BEARING WASHER	1
3	2217-010-3.ipt	CARBON STEEL MOUNTING BLOCK	1



ZONE	REV.	DESCRIPTION	DATE	APPROVED
D2, D6	2	RE-DRAWN IN SOLIDWORKS AND DIMENSIONS UPDATED	20/11/2023	L.B.H

REVISIONS

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm	
TOLERANCES	SURFACE FINISH 1.6um Ra
0.5 - 6 = ±0.1mm	FILLET RADII 0.5 TO 1.0
6 - 30 = ±0.2 mm	SQUARENESS 0.05 IN 25
30 - 120 = ±0.3 mm	PARALLELISM 0.05 IN 25
120 - 400 = ±0.5 mm	RUNOUT 0.1
400 - 1000 = ±0.8 mm	ANGLES ±0.5°
1000 - 2000 = ±1.2 mm	
2000 - 4000 = ±2.0 mm	

MATERIAL: SEE TABLE	DRAWN BY: L.B.H	DESCRIPTION: WELD ON LIFT OFF HINGE - 181 O/A		A3	
MASS: 0.47	CHECKED BY: U.F	NUMBER: 2217/010	REVISION: 2		SHEET: 1 of 1
FINISH: NATURAL	APPROVED BY: A.P	ORIGINATION DATE: 21/11/2023	SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 1:2 WHEN PRINTED ON A3		

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REMOVE ALL SHARP EDGES AND BURRS
PART FINISHING AND MARKING TO CESF001

