



ITEM	PART No	Qty	DESCRIPTION
1	WCI 1642	1	BODY
2	WCI 1090	1	STEM
3	WCI 1000	1	SHEARBLOCK
4	WCI 988	1	HANDLE
5	WCI 989	1	SLEEVE
6	WCI 999	1	GROOVE PIN
7	WCI 990/01	1	SPRING
8	MF4510000	2	BALL

GENERAL TOLERANCES ON LENGTHS

0.5 - 6 ± 0.1mm
6 - 30 ± 0.2mm
30 - 120 ± 0.3mm
120 - 400 ± 0.5mm
400 - 1000 ± 0.8mm
1000 - 2000 ± 1.2mm
2000 - 4000 ± 2.0mm

ALBERT JAGGER LTD
 GREEN LANE
 WALSALL PHONE: 01922 471000
 WEST MIDLANDS FAX: 01922 648021
 WS2 8HG

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DRAWN BY
 U.F

1	VALIDATION COMPLETE	14/08/17	A.P
REV	DESCRIPTION	DATE	APPROVED
CHECKED BY A.P	SCALE -	MATERIAL -	MASS 6.6kg
		FINISH -	Date 26/07/2017
			ALL DIMS IN MM UNLESS STATED DO NOT SCALE



LIGHTWEIGHT TWIST LOCK	
5563-001	Edition 1
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