

A

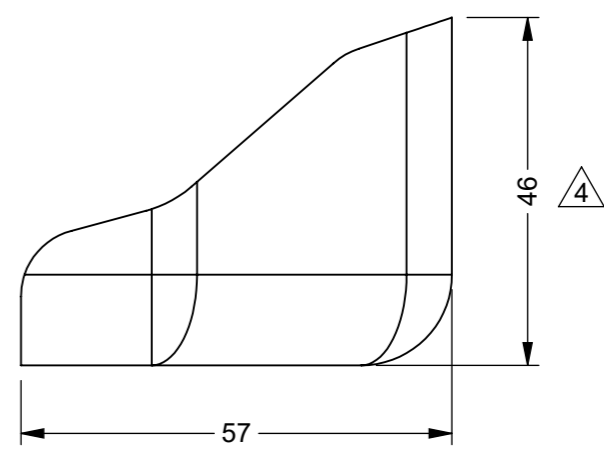
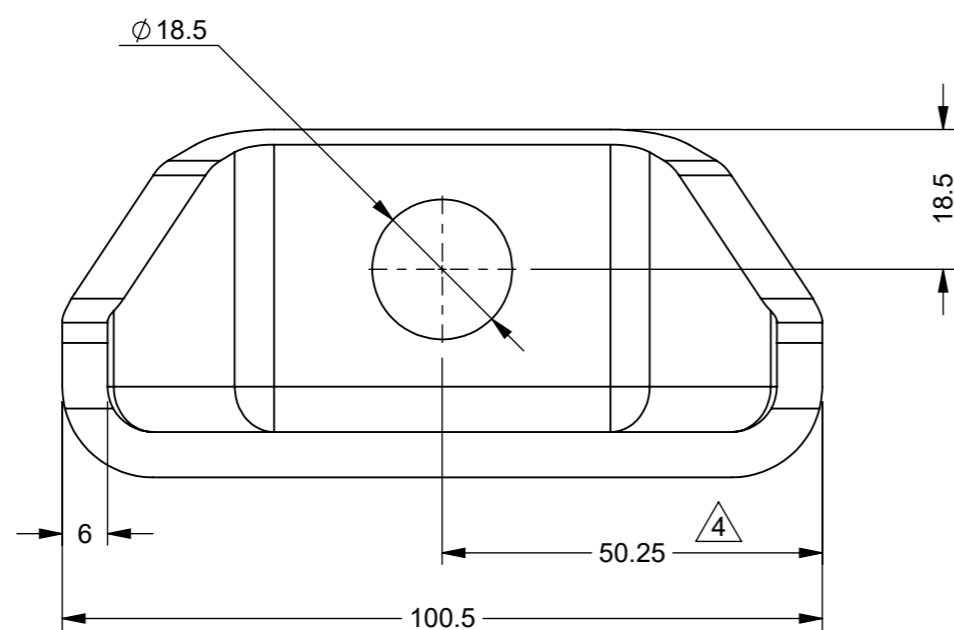
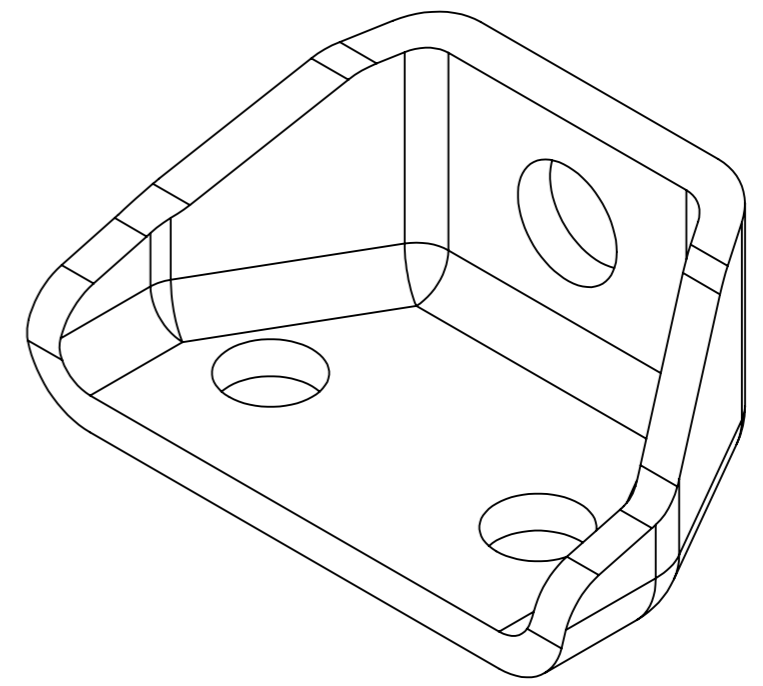
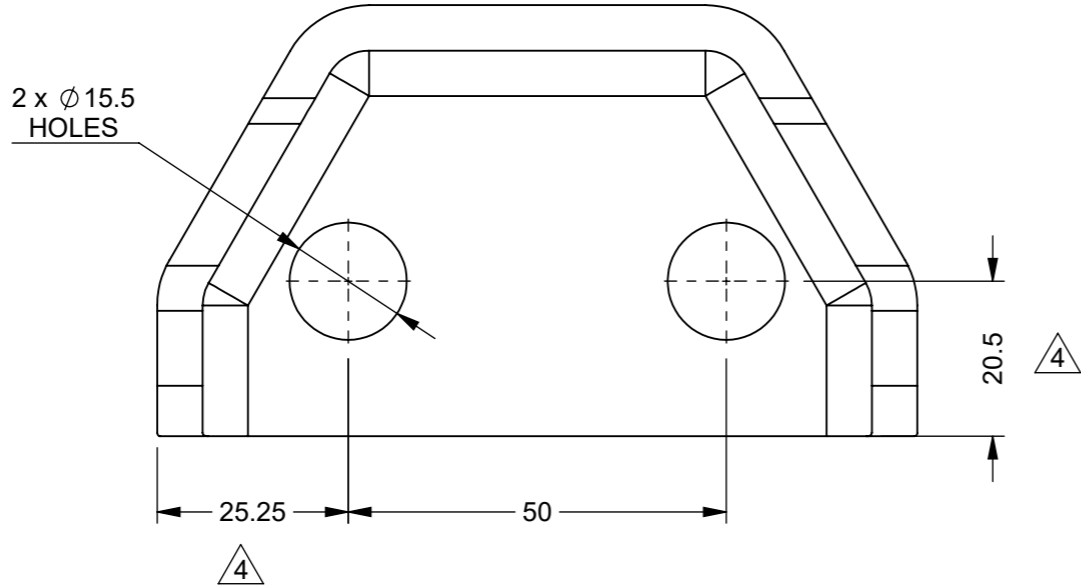
B

C

D

E

F



ZONE	REV.	DESCRIPTION	DATE	APPROVED
C4, C6, D2, E5	4	ECR 14 - DIMENSIONS MODIFIED TO SUIT SAMPLE	16/10/2023	U.F
	3	ECR 09- OVERALL SIZES UPDATED TO NEW SUPPLIER PART	12/07/2023	U.F
REVISIONS				

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm

TOLERANCES	SURFACE FINISH
0.5 - 6 = $\pm 0.1$ mm	1.6 $\mu$ m Ra
6 - 30 = $\pm 0.2$ mm	FILLET RADII 0.5 TO 1.0
30 - 120 = $\pm 0.3$ mm	SQUARENESS 0.05 IN 25
120 - 400 = $\pm 0.5$ mm	PARALLELISM 0.05 IN 25
400 - 1000 = $\pm 0.8$ mm	RUNOUT 0.1
1000 - 2000 = $\pm 1.2$ mm	ANGLES $\pm 0.5^\circ$
2000 - 4000 = $\pm 2.0$ mm	

MATERIAL: M/STEEL - HR4	DRAWN BY: UF	DESCRIPTION: ATEGO CHASSIS BRACKET			A3
MASS: 0.40	CHECKED BY: A.P	NUMBER: 6033-158	REVISION: 4	SHEET: 1 of 1	
FINISH: E-COTE BLACK	APPROVED BY: A.P	ORIGINATION DATE: 12/07/2023	SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 1:1 WHEN PRINTED ON A3		

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