

IF IN DOUBT ASK

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A

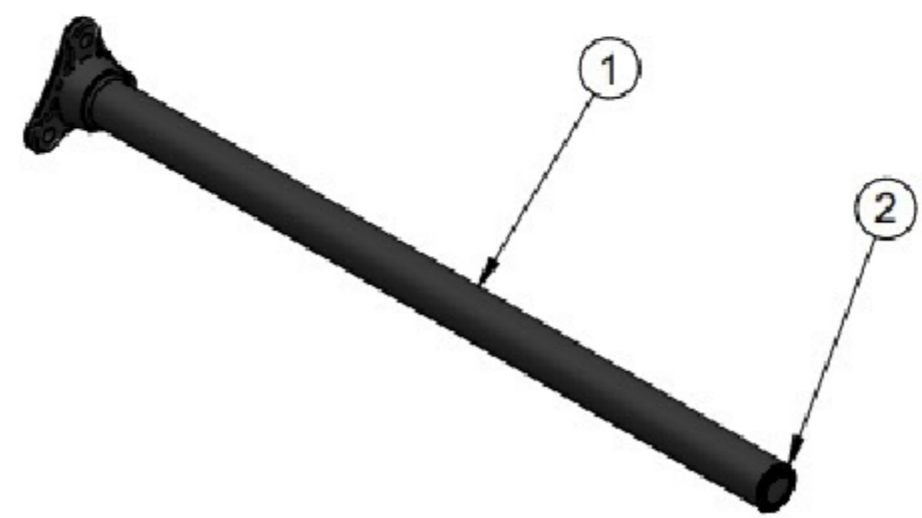
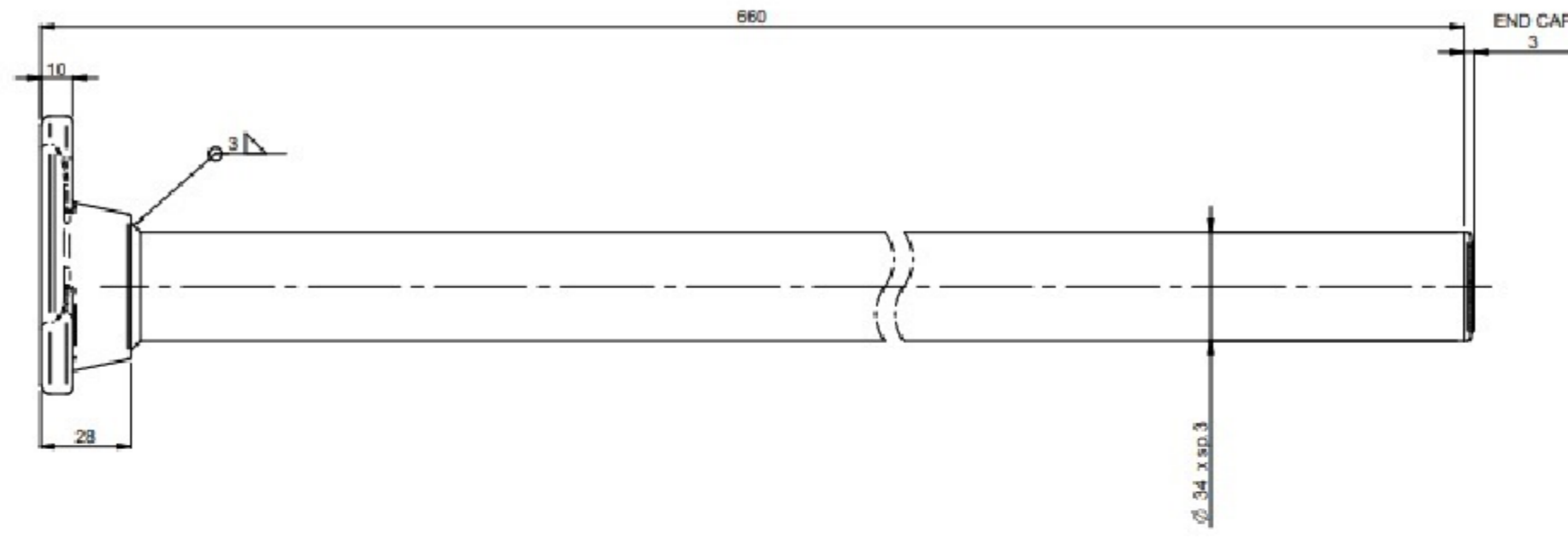
B

C

D

E

F



| ZONE | REV. | DESCRIPTION | DATE | APPROVED |
|------|------|---------------------|------------|----------|
| | 1 | VALIDATION COMPLETE | 08/02/2024 | AP |

REVISIONS

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm

| TOLERANCES | | SURFACE FINISH 1.6µm Ra | |
|-------------|-----------|-------------------------|------------|
| 0.5 - 6 | = ±0.1mm | FILLET RADII | 0.5 TO 1.0 |
| 6 - 30 | = ±0.2 mm | SQUARENESS | 0.05 IN 25 |
| 30 - 120 | = ±0.3 mm | PARALLELISM | 0.05 IN 25 |
| 120 - 400 | = ±0.5 mm | RUNOUT | 0.1 |
| 400 - 1000 | = ±0.8 mm | ANGLES | ±0.5° |
| 1000 - 2000 | = ±1.2 mm | | |
| 2000 - 4000 | = ±2.0 mm | | |

| | | | | | |
|------------------------|---------------------|---|---|-----------|------------------|
| MATERIAL: IRON | DRAWN BY: L.B.H | DESCRIPTION: WINGSTAY STRAIGHT 34MM X 660MM BLACK 3 HOLE FIXING | | A3 | |
| MASS: 1.977 | CHECKED BY: U.F | NUMBER: 6688-162001113 | REVISION: 1 | | SHEET: 1 of 1 |
| FINISH: BLACK- RAL9005 | APPROVED BY: A.P | ORIGINATION DATE: 06/02/2024 | SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 1:2 WHEN PRINTED ON A3 | | |



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PART FINISHING AND MARKING TO CESF001

