

PRODUCT INFORMATION

Köracur TH 650

KÖMMERLING CHEMISCHE FABRIK GMBH

Hardener for two-component Polyurethane adhesives**TECHNICAL DATA**

Base	Raw biisocyanatodiphenylmethane	
Colour	Brownish-transparent	
Density	1.25 g/cm ³	DIN 53 479
NCO content	31 %	
Viscosity	300 mPa*s (+20°C)	Kömmerling Method 100000, 23°C, Sp. 3/50 Upm
Mix ratio	Depending on the A-component	Kö-standard 52 102

PROCESSING**Processing temperature**

+15°C to +25°C

Precautions

When processing **Köracur TH 650** avoid direct skin contact with the uncured adhesive. Wear protective gloves. Hazardous fumes may form when the product is heated or sprayed. Follow the Bulletins issued by the Association of Mutual Industrial Accident Insurance Funds.

SAFETY

Please read our Safety-Data-Sheet and the labels of each product before use.

Pay particular attention to the directions given in the Dangerous Substance Regulations.

Make sure the safety data sheet is readily available as it gives valuable information regarding the safe usage and disposal of the product and what to do in the event of an accident involving the product.

CLEANING**Körasolv PU.**

Clean tools immediately after use. Cured adhesive can only be removed mechanically.

SPECIAL NOTES**Storage**

+10°C to +30°C

In unopened containers useable up to 12 months.

PACKAGING UNITS

1 kg cans
10 kg cans
30 kg cans
250 kg drums

For safety related data please refer to the safety data sheet!

Please note: All given data are based on careful examination in our laboratories and our past practical experience. These are non-binding indications. Given the high number of materials appearing on the market and the different methods of use which are beyond our influence and control, we naturally cannot accept any responsibility for the results of your work, also with regard to third party patent rights. We recommend that sufficiently thorough tests be carried out to ascertain whether the product described will meet the requirements of your particular case. Please also note our Terms of Sale, Delivery and Payment. This product information replaces all previous issues.

**KÖMMERLING**

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